



Overseas Branch Offices

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#### + Headquarters

16, Hyoryeong-ro 60-gil, Seocho-gu, Seoul, Korea

#### + Kumkang Kind India

Office no.104, 1st floor, Sky Vista BLDG, near Town Square Dorabjee, Viman Nagar, Pune-411014, Maharashtra, India

#### + Kumkang Kind Malaysia

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#### + Kumkang Kind Vietnam

9th, Beautiful Saigon BLDG., 02 Nguyen Khac Vien St, District 7, Ho Chi Mihn City, Vietnam

#### + Kumkang America

1215 W. Imperial HWY., Ste 216 Brea, CA 92812 USA

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# **Kumkang Kind History**

# 00's

- 03. 04 Completion of Jincheon #1 Factory
- 03. 12 Obtained ISO 9001 Certificate
- 05. 10 Establishment of Research and

  Development department
- 06. 05 Completion of Jincheon #2 Factory
- 06. 12 Completion of Eumseong Factory
- 07. 09 Establishment of Kumkang Kind (M) Sdn.
  Bhd as a subsidiary in Malaysia
- 08.06 Obtained KR [The Korean Register of Shipping] Certificate
- 09. 10 Completion of Nilai Factory in Malaysia
- 09. 11 Achieved \$30 million in exports

# **10's**

- 10. 01 Establishment of Kumkang Kind America
- 10. 06 Establishment of Kumkang Kind Vietnam
- 11. 11 Achieved \$50 million in exports
- 12. 01 Changed Jincheon #2 Factory into Jincheon Modular factory
- 12. 09 Completion of Eumseong #2 factory
- 12. 10 Establishment of Kumkang Kind India
- 12. 12 Achieved US\$ 70 million in exports
- 13. 01 Merged Kumkang Fostem Inc.
- 14. 02 Achieved \$100 million in exports
- 15. 03 Completion of Changnyeong Factory
- 15. 08 Completion of Cheonan Modular Factory

# 90'5

- 90. 01 Completion of Eonyang factory
- 92. 01 Completion of Busan factory
- 92. 05 Obtained KS certificate
  [pipes for ordinary, pressure and structural]
- 92. 07 Obtained quality certificate from Japanese scaffolding association
- 92. 11 Achieved \$10 million in exports
- 93. 02 Obtained JIS Certificate [structural pipe]
- 99. 05 Obtained ISO 9002 Certificate

70's

79. 08 Establishment of Kumkang Kind Co., Ltd.

80's

- 87. 09 Obtained KS certificate [panel form]
- 88. 09 Listed on the Korean Stock Exchange
- 89. 06 Completion of Banwol factory

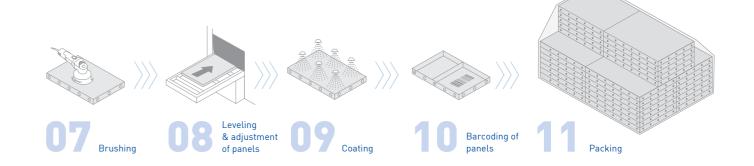


# **Manufacturing Facilities**



# **Manufacturing Process**





# Friction Stir Welding (FSW)

#### + Technological background

- Developed in 1991 in Cambridge, United Kingdom, this welding technology applies high pressure between 2 plates and welds them through the heat caused by the friction.
- As it is a joining technology on a solid state (low heat input), compared to the traditional welding method, FSW is environment-friendly, minimizing residual stress and strain.
- Not only FSW allows aluminum welding, but it also allows bimetallic welding such as aluminum/magnesium, alloy steel and lightweight alloy.
- Techology used in aerospace, rail, automotive, marine, and etc. FSW is being used for aluminum formwork since 2015 in Korea.

#### + Welding strength

	Test result based on welding type			Raw
ITEM	Manual welding	Robot welding FSW		material A6061-T6
Tensile Strength (kgf)	900 ~ 1,470	1,770 ~ 2,000	2,600 ~ 3,800	5700
Compared with Raw material	26%	35%	67%	100%

#### + Advantages of FSW

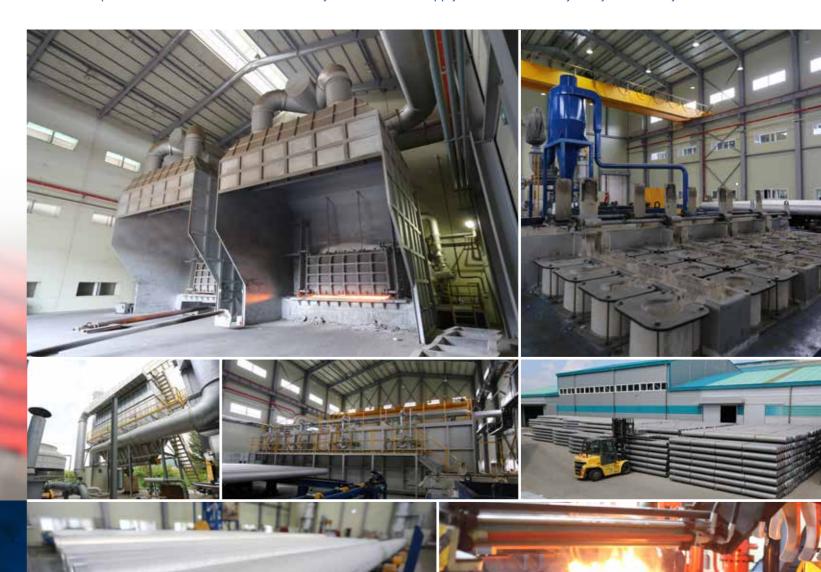
- As a solid state process it can be applied to all the major aluminium alloys and avoids problems of hot cracking, porosity, element loss and etc. common to aluminium fusion welding processes.
- Bimetallic (aluminum/magnesium) welding is possible.

  [bimetallic: different metallic properties]
- No shielding gas or filler wire is required for aluminium alloys
- Excellent mechanical properties, competing strongly with welds made by other processes
- The absence of fusion removes much of the thermal contraction associated with solidification and cooling, leading to significant reductions in distortion
- Workplace friendly: there are no ultraviolet or electromagnetic radiation hazards as the absence of an arc removes these hazards from the process; the process is no noisier than a milling machine of similar power, and generates virtually zero spatter, fume and other pollutants
- As a mechanised process, FSW does not rely on specialised welding skills; indeed manual intervention is seldom required

# **Aluminum Recycling & Extrusion**

Since our establishment in 1979, Kumkang Kind, a manufacturer of steel pipes, formwork system, and modular cordination system has been playing an important role in the development of the South Korea economy and a variety of industries. With a belief in ethical management, the company takes seriously the responsibility toward society and contribution to its well-being.

Recycling is a core business operation in the aluminum formwork industry. The aluminum industry is highly dependant on the global economic cycle. Thus, depending on the economic condition, it becomes extremely difficult to procure raw materials (billet in either cut lengths or logs or scrap). Without billet, it is impossible to have extrusions which will directly affect the production and delivery of aluminum formwork. Thus, Kumkang Kind has newly invested in a billet casting facility in 2015. This facility allows Kumkang Kind to be self-sufficient and procure aluminum in either ingot or scrap form. Our new business will diversify our aluminum supply base and avoid any delays in delivery to our clients.

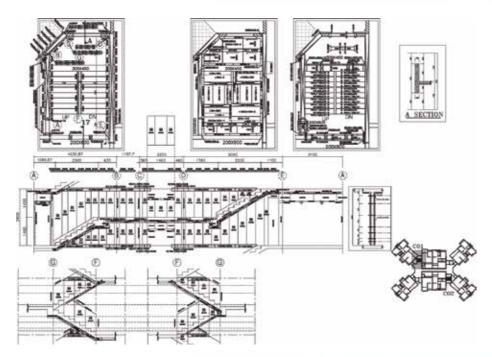




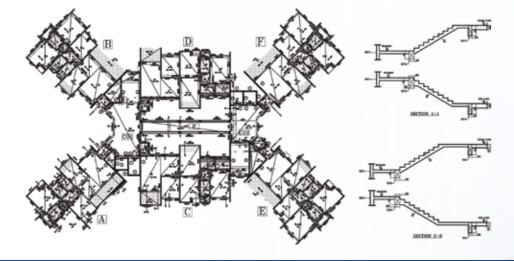
# **Technical Support**

Kumkang Kind offers a wide variety of services, from Aluminum Formwork CAD design to consulting services with an emphasis on commercial and residential construction.

#### + Staircase Setting Layout



#### + Plan



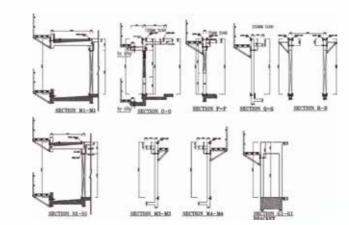
P J T Bundang Yongin U Tower

Builder POSCO E&C cocation Yongin, Korea

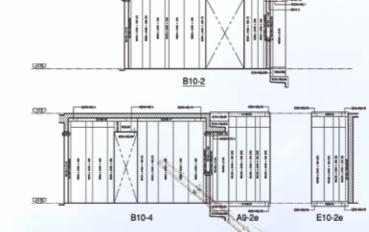
Type Multipurpose Building

System K-Al formwork, KSB-H

#### + External Working Platform Section



#### + Elevation Drawing





# **Rigorous Supervision**



The most effective way of achieving high level of safety when using the formwork system is to have reliable supervision during erection and concrete pouring. Supervisors must assure that the formwork delivered is manufactured as per the client's design, so that no time is lost during its installation but under a safe working environment. Our experienced supervisors always check whether the formwork system is assembled and installed properly.

Many accidents could occur from handling the formwork materials when jobsite workers, particularly who are inexperienced, use machine and equipment or handle heavy and large materials without proper training.

Jobsite workers' safety is greatly dependant on proper information, instruction, training, and supervision.

#### Staff must be:

- Informed and trained, so that they understand the nature of risks to their health and safety, or that of other, from the work they do and the measures necessary to adequately control them.
- Supervised to ensure that they follow the instructions and training given to them.
- Involved in the health and safety management system and decision-making process.

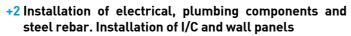
# **Setting Process**

Due to its easiness of assembly, our Kumkang Aluminum Formwork allows an average of 6 days cycle compared to 14~30 days cycle with the conventional method.

#### +1 Structural line and level check











#### +3 Installation of beam and SC panels





#### +4 Installation of staircase panels





+5 Installation of slab panels





+6 Installation of slab panels



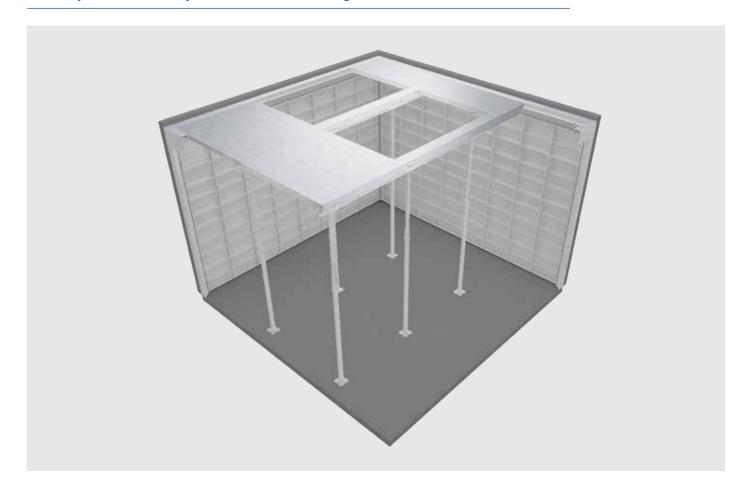


+7 Installation of electrical, plumbing components and steel rebar.

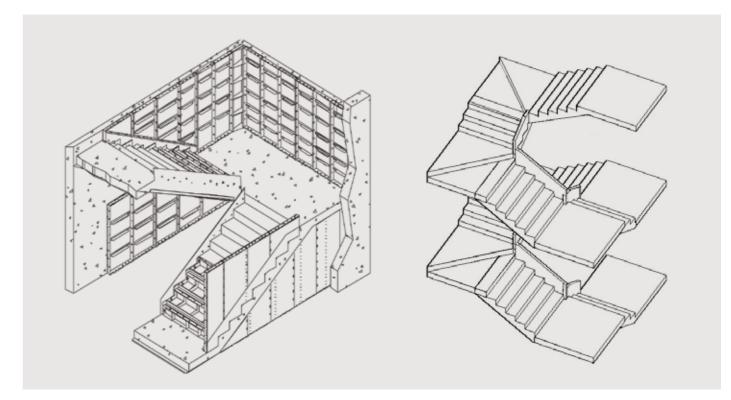




# Sample mock-up of the Kumkang Aluminum Formwork



# 3D view of staircase





The most important aspect of a successful structural construction is the formwork system. Kumkang Kind will always offer you the most trustful, safe, and up-to-date formwork system technology available on the market.

Kumkang Kind formwork system is based on worldwide field experience and accumulated technical know-hows. Whatever customers need, we will always fulfill their demands with the most appropriate system. With our R&D department continuously researching for newer and better products, we will maintain our position as the leader of formwork system against our competitors.





Our Kumkang Aluminum Formwork is made of high strength aluminum extrusion which, compared with steel formwork, allows a large but lightweight panels. Our formwork will not only achieve better concrete finishing but also allow a faster construction.

# **Quality Improvement**



> Our Kumkang Aluminum Formwork produces an unbeatable concrete finishing which does not require any plastering and eliminate grinding task due to joints created by panels. Furthermore, our engineers will design the staircase formwork so that the concrete will be poured simultaneously on the wall, slab, column and beam.

# **Cost Reducer**



> As our aluminum formwork allows an average of 6 days cycle, it considerably reduces the construction period. Reducing construction period will directly reduce the costruction cost. Furthermore, non-structural wall can also be done with our aluminum formwork which will reduce labour time and cost.

# Time Saver



💙 The Kumkang Aluminum Formwork system allows a single pour of wall, beam, column, slab and staircases. Furthermore, our prop-head system will allow to dismantle the slab panels without removing the props. Thus, 6 days cycle is no longer a dream but

# Safety Provider



Compared with the conventional method, our formwork system will allow a large working area for jobsite workers (fewer props). Furthermore, through the supply of external working platform, jobsite workers will feel much safer and increase their efficiency.

# **Eco Friendly**



💙 One of the best advantages of the aluminum formwork is repetition. While the conventional formwork must be thrown away after 5~10 repetitions and steel formwork after a maximum repetition of 50, the aluminum panels can last for over 300 repetitions. Furthermore, after 300 repetitions, the panels can be recycled. Thus, no harm is created to the environment and produce less site

Megapolis

Kumar properties & ABIL

Pune, India

Type Multipurpose Building

System K-Al formwork

## Advantages

The most important aspect of a successful structural construction is the formwork system.

Kumkang Kind will always offer you the most trustful, secure, efficient, and cutting edge of formwork system technology available on the market.

#### + Speed

- Due to its easiness of assembly, our Kumkang Aluminum Formwork allows an average of 6 days cycle compared to 14~30 days cycle with the conventional method.

#### + Quality

- With a smooth surface and accurate dimension of panels, there is no requirement of plastering or remedial work after concrete casting.

#### + Safety

- No need to remove props and prop heads when dismantling slab panels.

#### + Easy assembly

- No need for skilled workers nor carpenters.

#### + All-in-one system

- With our Kumkang Aluminum Formwork, shoring and external working platforms are also supplied.

#### + Mobility

- The formwork panels will be transferred manually to the next level through a slab transfer box; thus, the crane can be used for other tasks.

#### + Freedom of design & jobsite planning

- Unlike tunnel for table formwork, Kumkang Kind's Aluminum Formwork is a "modular" formwork; there is no constraint on any architectural or structural design.

#### + Durability

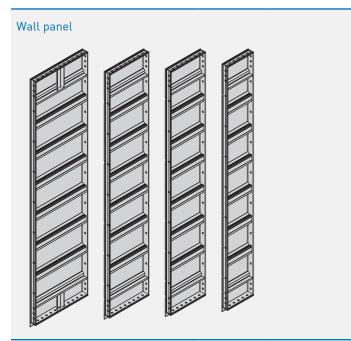
- Manufactured through a state of art technology with an aluminum alloy extrusion, our formwork can be repeated over 300 times.

# **Special Features**

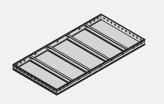
	Application			
Construction Method	Single Storey Double(2) Storey T (Terrace or Link Houses) (A		Three(3) to Six(6) Storey (Apartments or Buildings)	
Traditional Bricks	The most common. Slow construction and labor intensive	Usually not acceptable without concrete beam	Structurally not suitable Requires concrete structural elements	Structurally not suitable
Concrete Frame (Columns, Beams & Slabs) with Brick or Block infill	Most commonly used where bricks/blocks alone are not acceptable. Slow method	Most commonly used method, slow & costly compared to system		
Precast / Prefabs Concrete		Suitable for large projects. High initial costs and slow start up for precast / prefab plant. Transport and lifting costs are inefficient compared to cast in-situ system		
Cast in-situ concrete: Heavy Shuttering system	Not suitable - requires too much labor & time to move equipment from one house to another  Suitability increases in proportion of units. Not suitable for less the efficiency			s than 250 units. Resulting in
Kumkang Kind Aluminum Formwork System	Efficient & Cost effective than any of the above methods. Kumkang Kind Aluminum Formwork System is lightweight, hand-held shut- tering, flexible, adaptable, faster & environmentally friendly			

		Formwork Type				
Characteristics	Hard Held Formwork	Tunnel Formwork	Table Formwork		Kumkang Kind Al. Formwork	
No cranes or other heavy equipment required	<b>√</b>				<b>√</b>	
Allows to pour wall, slab, beam, column and staircase in 1 single concrete pour		<b>√</b>			<b>√</b>	
Dismantle slab panels without removing props.					<b>√</b>	
Can form concrete columns and beams together	<b>√</b>			<b>√</b>	<b>√</b>	
NO Skilled labor required	<b>√</b>				<b>√</b>	
Suitable for single (1) or two (2) storey buildings		<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	
Suitable for high-rise buildings				<b>√</b>	<b>√</b>	
Formwork equipment adapts to different designs					<b>√</b>	
Able to form all concrete elements				<b>√</b>	<b>√</b>	
Lowest formwork to forming area ratio					<b>√</b>	
Respects all architectural and structural requirements of the client, without modifications.	✓			✓	✓	
Self correction feature providing unmatched forming accuracy	<b>√</b>				<b>√</b>	
Environmentally friendly - no huge debris, no messy disposals					1	

Specification	Aluminum A6061-T6		
	List	Unit	Combined Aluminum (A6061-T6)
	Specific gravity	-	2.7
Material	Allowable bending stress	kg/cm²	1,250
	Young's modulus	kg/cm²	7.0 x 10⁵
	Inner wall panel Slab corner & Beam  Composition Slab panel & prop In-out corner & Hunch		er & Beam
Composition			er & Hunch
	Accessory	Flat-tie, PVC sleeve, round pin, wedge pin	
N. I. I.	Wall panel	600mm x Wall height (2,300 or 2,450) x 63.5 thk	
Normal module	Slab panel	600mm x 1,200 x 63.5 thk	

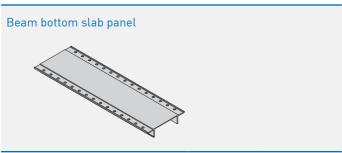


Components (mm)	Weight (kg)	Article No.
Wall standard panel 300 x 2400	15.8	
Wall standard panel 400 x 2400	19.6	
Wall standard panel 450 x 2400	21.5	
Wall standard panel 600 x 2400	27.6	31010000
Wall standard panel 300 x 2450	16.4	31010000
Wall standard panel 400 x 2450	20.4	
Wall standard panel 450 x 2450	21.6	
Wall standard panel 600 x 2450	28.5	

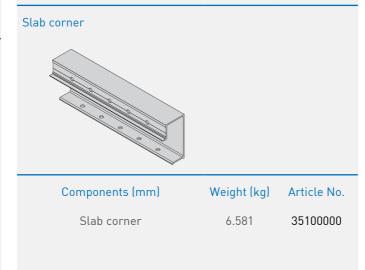


Slab panel

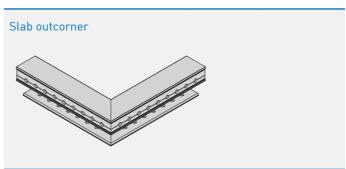
Components (mm)	Weight (kg)	Article No.
Slab panel 600 x 1200	13.5	
Slab panel 450 x 1200	10.8	35000000
Slab panel 400 x 1200	9.9	33000000
Slab panel 300 x 1200	8.1	



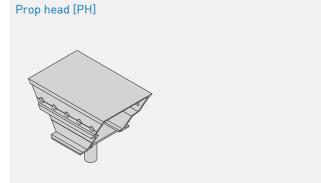
Components (mm)	Weight (kg)	Article No.
Beam bottom slab panel	38.4	35440000





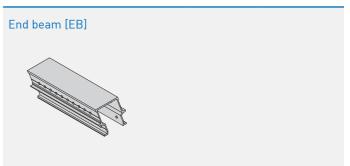


Components (mm)	Weight (kg)	Article No.
Slab outcorner	-	35220000

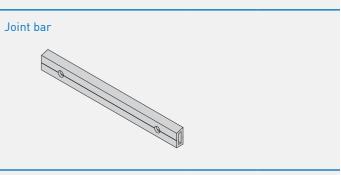


Components (mm)	Weight (kg)	Article No.
Prop head [PH] 150 x 300	2.5	35140000



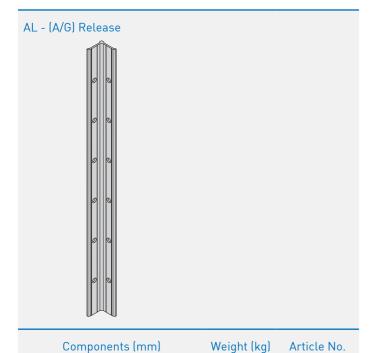


Components (mm)	Weight (kg)	Article No.
End beam [EB] 150 x 600	5	
End beam [EB] 150 x 900	7.2	35180000
End beam [EB] 150 x 1050	8.3	



Components (mm)	Weight (kg)	Article No.
Joint bar	0.67	35200000



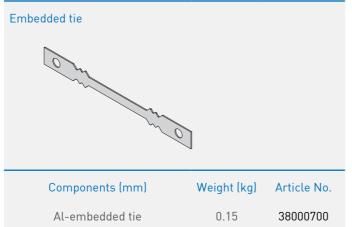


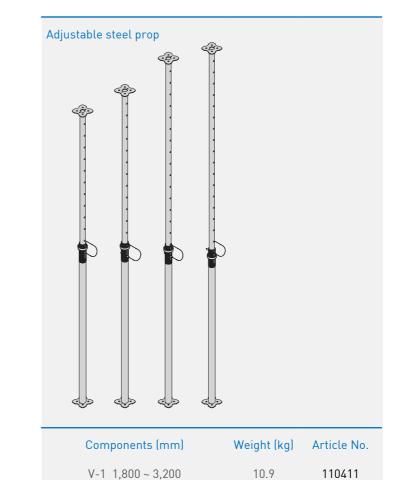
1.931

31470000

AL - (A/G) Release 63.5 x 63.5

Wedge & Round pin



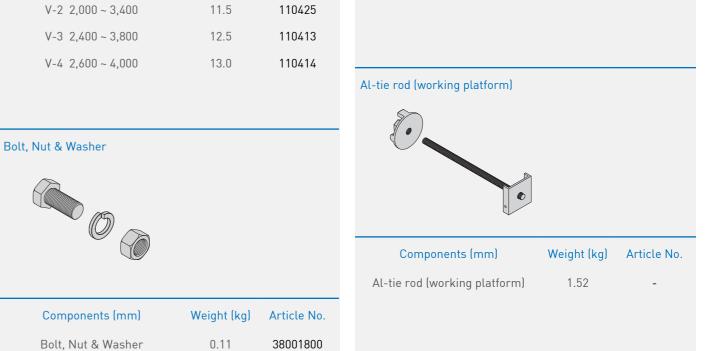


Components (mm)	Weight (kg)	Article No.
Aluminum prop	17.6	35141000

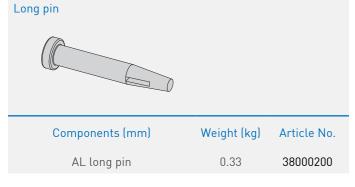
Adjustable aluminum prop



Components (mm)	Weight (kg)	Article No.
Al-reusable tie	0.125	38001110
AL PVC sleeve	0.76	38010600

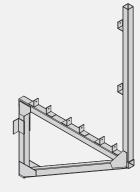


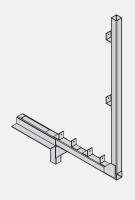


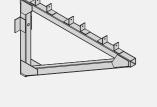




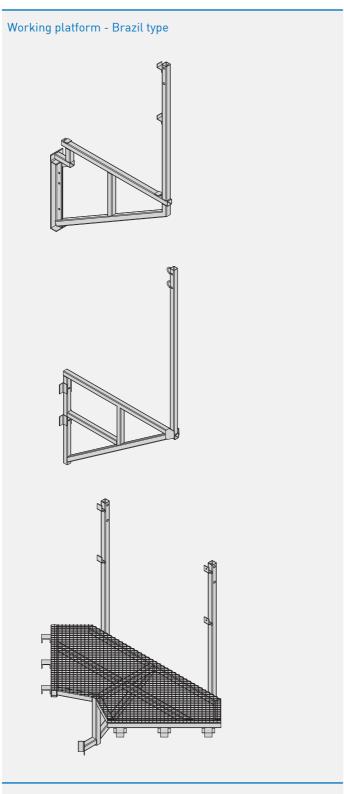
#### Working platform



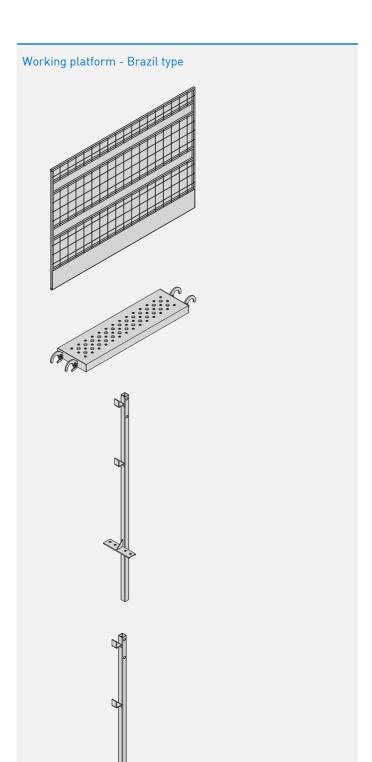




Components (mm)	Weight (kg)	Article No.
Working platform for wall	15.7	-
Working platform for slab	10.6	-
working platform for core	10.3	-

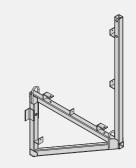


Components (mm)	Weight (kg)	Article No.
External working platform	19.4	-
Life line support	17.8	-
Corner mesh metal floor	36.3	-



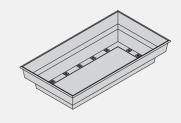
Components (mm)	Weight (kg)	Article No
Metal grade with toe board 20cm	15.7	-
Non-skid floor	10.6	-
Post A type	5	-
Post B type	4.5	-

# Working platform - India type



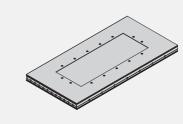
Components (mm)	Weight (kg)	Article No.	
External working platform	17.81	-	

#### Slab transfer box



Components (mm)	Weight (kg)	Article No.
Slab transfer box	24.19	34500000

#### Slab open panel



Components (mm)	Weight (kg)	Article No.
Slab open panel	10.93	35480000





Components (mm) Weight (kg) Article No.

Staircase landing panel 11.43 36000000

#### Staircase wall panel(up)



Components (mm) Weight (kg) Article No.

Staircase wall panel(up) 3.37 36000000



Staircase wall panel(dw)

Components (mm) Weight (kg) Article No.

Staircase wall panel(dw) 3.37 36000000

#### Gun panel



Components (mm) Weight (kg) Article No.

Gun panel 17.34 36510000

#### Staircase landing post panel 1



Components (mm) Weight (kg) Article No.

Staircase landing post panel 1 0.55 36510000

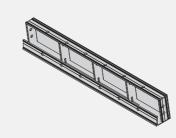
#### Staircase landing post panel 2



Components (mm) Weight (kg) Article No.

Staircase landing post panel 2 1.47 36510000

#### Staircase riser panel



Components (mm) Weight (kg) Article No.

Staircase riser panel 6.24 36510000

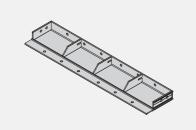
#### Staircase side panel



Components (mm) Weight (kg) Article No.

Staircase side panel 14.9 36510000

Staircase step panel



Components (mm) Weight (kg) Article No.

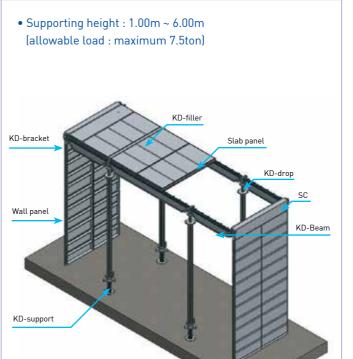
Staircase step panel 5.05 36510000





Considering the construction cycle and reusability of the formwork, Kumkang Kind has developed the K-Deck system. By maximizing the use of standard slab panels, it will allow a considerable reduction on time while increasing safety of

#### + Structure of K-DECK System



- The drop-down system will reduce the noises provoked by the free-falls of slab panels on the slab. Thus, it will be most effectively used for projects in residential areas.
- By maximizing the intervals between props, it allows a greater working space to workers.
- The K-Deck minimizes the use of pin&wedges; thus, it greatly reduces the construction cycle.
- With the drop-down system, it will further decrease the dismantling time of the aluminum formwork.





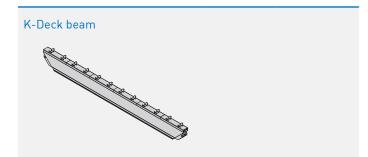






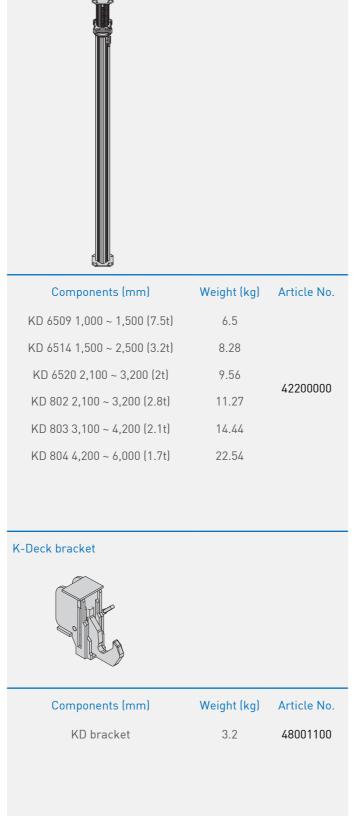


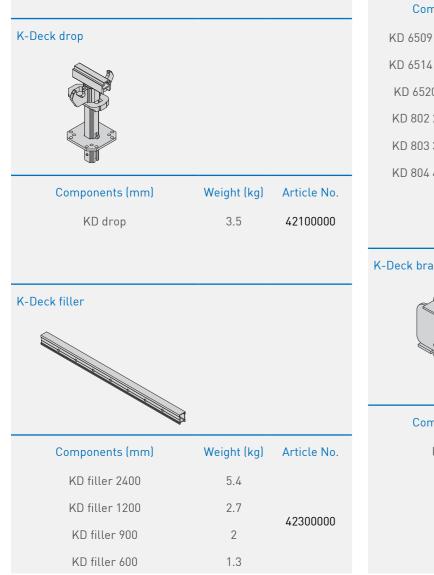




Components (mm)	Weight (kg)	Article No.
KD beam 1800	10.8.	
KD beam 1200	7.1	42000000
KD beam 900	5.9	42000000
KD beam 600	4.2	







K-Deck brace Components (mm) Weight (kg) Article No. SC brace 0.25 48001200





## Particularities of Gang formwork

As buildings are getting higher than ever, the construction companies must consider several factors including quality, construction period and safety of jobsite workers. Our Kumkang gang-form system will satisfy all above factors. Made of mild steel, working platform is attached to the formwork, which will increase jobsite workers' safety. Through the gang-form, the concrete finishing will be unbeatable while providing a safe working environment to workers and reduce construction period.

## Characteristics of Gang formwork

- 2 walers will be installed (top and bottom) to ensure horizontal straightness
- Easily adaptable for any width of external façade and core
- Easily adaptable with aluminum formwork (external façade and core area with gang-form and internal wall, beam, column, slab and staircase with aluminum formwork)
- Allows the installation of safety net on all levels.

## Advantages of Gang formwork

#### Safety

- The 600mm width of the working platform shall allow a safer working environment for workers.

#### Concrete quality

- Due to the use of single panels, the gang-form will allow the horizontality and verticality of the structure.

#### Installation

- Compared with the aluminum formwork, the gang-form will greatly reduce the number of workers for its installation and dismantlement.

#### Simultaneous construction task

- While the setting is done on the "0" level, the workers can immediately start the plastering work on "-1" and "-2" level.

#### Large formwork

- 100% customized system; the gang-form shall be lifted with a tower crane or through our climbing system using a hydraulic unit.



P J T Delhi One

Builder Larsen & Toubro Ltd.

Delhi, India

Multipurpose Building

Gang formwork, Climbing system

Delhi One is a contemporary landmark embodying the spirit of modern living, burnished with a long tradition of luxury. It is an exclusive milieu spanning living, working, entertainment and luxury retail. Life, here is like a holistic experience where various aspects of daily living are woven into a seamless pattern.



# Particularities of Euro formwork

# Advantages of Euro formwork

Kumkang euro-form is a "modular formwork", which combines plywood sheet with steel frame. It is used in residential, commercial buildings (parking/ground level), civil construction and other various projects, which will satisfy the jobsite requirements.

Our euro-form is a flexible system, which can be simultaneously used with the aluminum or conventional formwork to maximize the jobsite efficiency. By replacing the plywood sheet, it will further increase its repetitiveness.

# Weight table of Euro formwork

[Unit : Kg]

Size (mm)	Horizontal Stiffener	Vertical Stiffener	A/G	275mm Stiffener	Plywood	Total Weight
600 X 1200	2.98	6.14	3.2	1.01	5.96	19.3
450 X 1200	2.22	6.14	2.38	-	4.43	15.16
400 X 1200	1.96	6.14	2.1	-	3.91	14.12
300 X 1200	1.45	6.14	1.55	-	2.89	12.04
600 X 1500	2.98	7.68	3.2	-	7.47	22.34
450 X 1500	2.22	7.68	2.38	-	5.55	17.82
400 X 1500	1.96	7.68	2.1	-	4.91	16.65
300 X 1500	1.45	7.68	1.55	-	3.63	14.31
600 X 900	2.98	4.61	3.2	1.01	4.45	15.24
450 X 900	2.22	4.61	2.38	-	3.3	12.51
400 X 900	1.96	4.61	2.1	-	2.92	11.59
300 X 900	1.45	4.61	1.55	-	2.16	9.77
500 X 1200	2.47	6.14	2.65	-	4.94	16.21
350 X 1200	1.7	6.14	1.83	-	3.4	13.08
250 X 1200	1.19	6.14	1.28	-	2.38	11
200 X 1200	0.94	6.14	1	-	1.87	9.96

## Particularities of Aluminum & Wood formwork

Our large area formwork is made of plywood and timber beam/aluminum beam and steel waling. With its freedom of design, this formwork system will be efficiently used in any shape of structure.

- Through our extensive formwork experience, our Kumkang Kind engineers shall consider the jobsite condition and formwork usability of the workers to design the most effective large area formwork.
- As plywood will be used as formwork face, it will be easily adaptable for any architectural or structural changes.

#### + Samsung S3 Factory - Korea









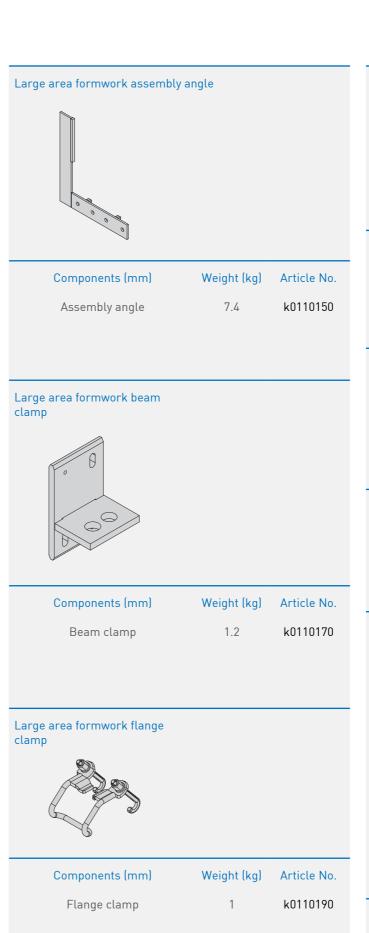
#### + Incheon International Airport - Korea



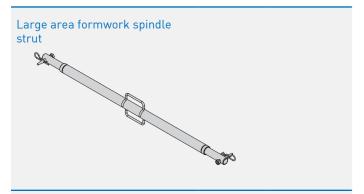












Components (mm)

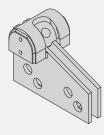
Spindle strut t7

Weight (kg) 39.96

Article No.

k0110370

Large area formwork universal angle tie bracket



Components (mm)

Universal angle tie bracket

Weight (kg)

Article No.

4.4

k0110470





# Particularities of Kumkang Kind

Designed and manufactured from our vast domestic/overseas experience and technical know-how, the reputation of our Kumkang steel formwork is as high as the sky!

Mainly used for civil construction, our steel formwork will help our clients to reduce its cost while increasing safety of workers. Made of high-strength steel, any structural shape shall be efficiently designed and manufactured by Kumkang Kind.

- Depending on the static calculation, the thickness of our steel formwork will be from 4 to 10 inches.
- Based on the client's requirement, our steel formwork can be stainless; thus it will increase its repetitiveness.

#### + Bansong line of Busan subway - Korea





#### + Hyundai steel mill - Korea







# K-steel formwork sus form

Weight (kg)

144

Weight (kg)

43

Article No.

k0130010

Article No.

k0120010

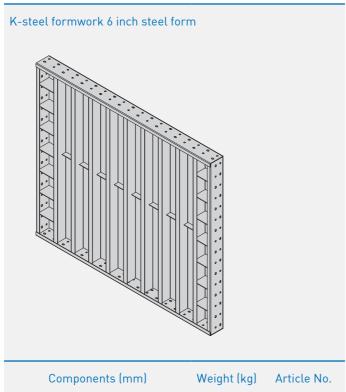
Components (mm)

Sus form

K-steel formwork 4 inch steel form

Components (mm)

4 inch steel form







**Project References** 

+ Marina Bay Suites Project(BFC-R2) - Singapore

- K-Al Form









+ ONE IFC Tower, Kuala Lumpur - Malaysia

Kumkang Kind \_ Formwork System Catalogue

Weight (kg)

67

Components (mm)

8 inch steel form

Article No.

k0130030

#### + STP Condominium, Penang - Malaysia

- K-Al Form



#### + Petronas Tower 3, Kuala Lumpur - Malaysia

- K-Al Form



## + Time City, Hanoi - Vietnam

- K-Al Form for 8 Blocks



#### + Dolphin Plaza, Hanoi - Vietnam

- K-Al Form, KGB-H



#### + Verve Suites, Kuala Lumpur - Malaysia

- K-Al Form



#### + Tropicana, Damansara - Malaysia

- K-Al Form



#### + Ecopark, Hanoi - Vietnam

- K-Al Form



## + Discovery Complex, Hanoi - Vietnam

- K-Al Form



#### + Universe Prime Condominium, Sabah - Malaysia

- K-Al Form



#### + Cybercity 2, Sabah - Malaysia

- K-Al Form



#### + Keangnam Landmark 72, Hanoi - Vietnam

- K-Al Form, Gang form, KSC-50



#### + Trang An GP-Complex, Hanoi - Vietnam

- K-Al Form



#### + Masteri Complex, Ho Chi Minh - Vietnam

- K-Al Form for 5 Blocks



#### + Ascent A, B, Ho Chi Minh - Vietnam

- K-Al Form, Steel Gang Form



## + True Friend, Da Nang - Vietnam

- K-Al Form



#### + Yangon Amara Hotel, Yangon - Myanmar

- K-Al Form



#### + Vista II, Ho Chi Minh - Vietnam

- K-Al Form for 4 Blocks



#### + Vinhomes Tan Cang, Ho Chi Minh - Vietnam

- K-Al Form for 5 Blocks



#### + Gems Condominium, Yangon - Myanmar

- K-Al Form for 4 Blocks



#### + Gandawin Condominium, Yangon - Myanmar

- K-Al Form



#### + Green Valley, Ho Chi Minh - Vietnam

- K-Al Form



#### + Vietinbank, Hanoi - Vietnam

- K-Al Form



#### + Nanded City, Pune - India

- K-Al Form



#### + Yoo Pune, Pune - India

- K-Al Form



#### + Astonia Royale, Pune - India

- K-Al Form



#### + Green Panvel, Mumbai - India

- K-Al Form



#### + Fiorenza, Mumbai - India

- K-Al Form



#### + The Address, Mumbai - India



#### + Life Republic, Pune - India

- K-Al Form



#### + Megapolis, Pune - India

- K-Al Form



#### + Grand Arch, Delhi - India

- K-Al Form



#### + Victory Valley, Delhi - India

- K-Al Form



#### + Oasis, Mumbai - India

- K-Al Form



#### + Ahuja Towers, Mumbai - India

- K-Al Form



#### + Delhi one, Delhi - India

- K-Al Form, Gang form, KGB-H



#### + Adani M2K, Delhi - India

- K-Al Form



058 + 059

#### + The Galleria, Bangalore - India

- K-Al Form



#### + Vaibhava, Bangalore - India

- K-Al Form



#### + Hunnu 2222 Residence, Ulaanbaatar - Mongolia

- K-Al Form, Steel gang form



#### + Shangri-La Hotel, Ulaanbaatar - Mongolia

- K-Al Form



#### + Napa valley, Bangalore - India

- K-Al Form



#### + Daewoo Tripoli Hotel, Tripoli - Libya

- K-Al Form, Gang form, Euro form, KGB-C



#### + Residential apartment, Colombo - Sri Lnaka

- K-Al Form



#### + Residencial Mirante, Suzano - Brazil

- K-Al Form



#### + The 50,000 Housing Unit Project, Tripoli - Libya

- K-Al Form



#### + Phnom Penh Tower, Phnom Penh - Cambodia

- K-Al Form, KSB-C



#### + Social housing, Oued-Rhiou - Algeria

- K-Al Form



#### + Villa maya, Nairobi - Kenya

- K-Al Form



060 + 061





#### Particularities of KSC 100

Our KSC 100 is an self climbing system which is mostly used for residential, commercial and civil engineering projects. The entire bracket is attached to hydraulic cylinders which will drastically reduce the overall construction period.

As an extremely safe and user-friendly system, the KSC 100 will be used for core wall construction method (core preceding) for high-rise buildings, pylons and heavy structures.

- The profile and the platform are lifted separately.
- Since the KSC 100's width of the platform is 3m and can offer up to 6 levels, it provides a safer and better working environment to workers. Furthermore, it will also allow pre-assembly of the steel rebar.
- The lifting of the KSC 100 is easily controlled with a remote control and can lift up 15~20 brackets at the same time.
- Any structural changes up to 200mm can be self-adapted by the system (for more than 200mm, a special adapter is required).
- The KSC 100 can be used from 3m to 6m floor height and easily adaptable for any floor height changes.
- The KSC 100 allows an inclination of +/- 15 degrees.
- Depending on jobsite conditions, the KSC 100 can be installed on the overhead crane or on the CPB.
- With the exception of the initial installation and its dismantlement, the KSC 100 does not require the tower crane for its use.

#### + KSC 100 system shoe



KSC 100

Kumkang Self Climbing 100 - Hydraulic lifting

Samsung DSR Hwaseong, Korea

T Samsung DRS

y p e Research complex

Builder Samsung C&T Location Hwaseong, Korea

System KSC 100



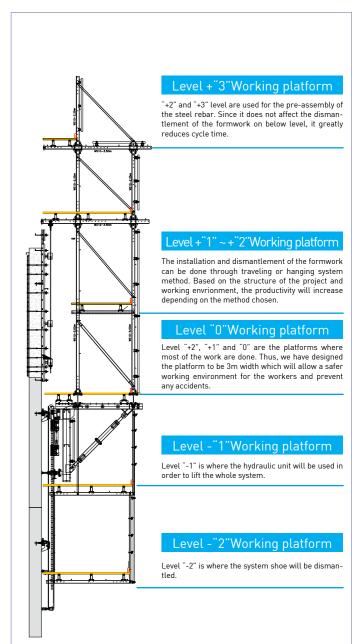
One of the biggest company in the Republic of Korea, Samsung Electronics, used our Kumkang KSC 100 to build their semiconductor R&D center. The project which consisted of 2 blocks of 27 floors, used the core wall construction method in order to achieve 4 days cycle.

#### System Specification

Allowable load Height of concrete casting Lifting speed Lifting method

100kN [10ton] 3.0~6.0m 5min/1m Hydraulic

#### + KSC 100 typical section



#### 064 + 065



Components (mm)

Horizontal profiile

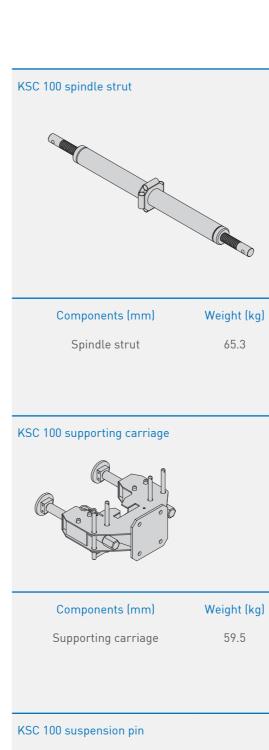
Weight (kg)

140

Article No.

k0370030







Article No.

k0370110



## KSC 100 hydraulic unit



Components (mm) Hydraulic unit

Weight (kg) Article No.

1,000

#### KSC 100 circular tube



Components (mm)

Weight (kg) Article No.

Circular tube

15.2

#### KSC 100 radio remote control



Components (mm)

Weight (kg) Article No.

Radio remote control







Our KSC 50 is an self climbing system which is mostly used for residential, commercial and civil engineering projects. The entire bracket is attached to hydraulic cylinders which will drastically reduce the overall construction period.

- The profile and the platform are lifted separately.
- Since the KSC 50's width of the platform is 2.3m and can offer up to 5 levels, it provides a safer and better working environment to workers.
- The lifting of the KSC 50 is easily controlled with a remote control and can lift up to 30~40 brackets at the same time.
- The KSC 50 can be used from 2.8m to 3.5m floor height and easily adaptable for any floor height changes.
- The KSC 50 allows an inclination of +/- 15 degrees.
- With the exception of the initial installation and its dismantlement, the KSC 50 does not require the tower crane for its use.

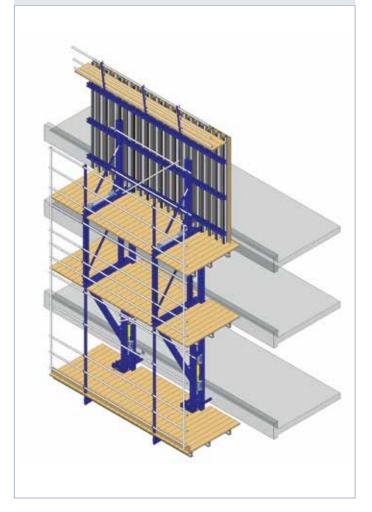
#### + KSC 50 driving part



#### System Specification

50kN [5ton] Allowable load Height of concrete casting 2.8~3.5m Lifting speed 5min/1m Lifting method Hydraulic

• Patented Product : Registration No. 10-0841011



Builder IS dongseo

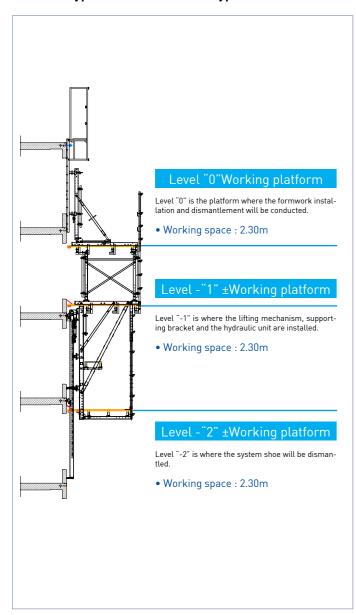
Location Busan, Korea

Super High-rise residential building Al. Form, Gang Form, KSC 50, KGB-H

Having an awesome view over the Busan's Gwang An bridge, the project "W" consists of 4 blocks of 69 floors and used the core wall construction method using our KSC 50. Due to its proximity of the ocean with its strong wind, Kumkang Kind has supplied the KSC 50, which was designed to offer a safe working environment for the workers.

## **Special Features**

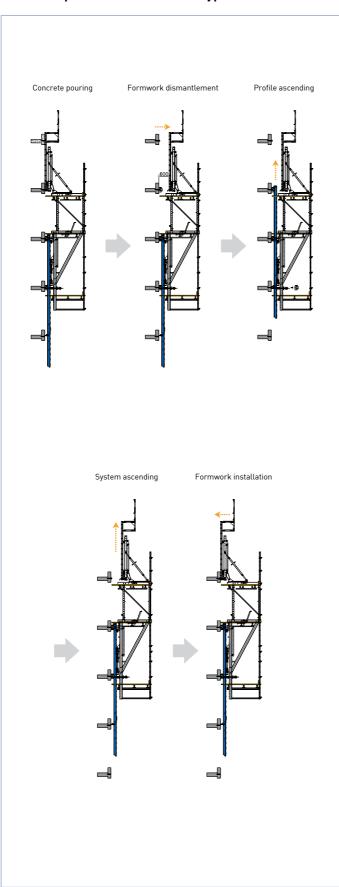
### + KSC 50 Typical section [ Facade Type ]



### + KSC 50 system shoe



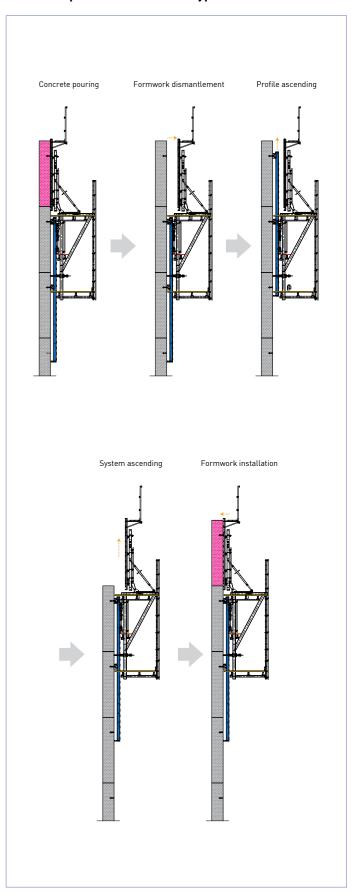
### + KSC 50 Operation flow [ Facade Type ]



### + KSC 50 Typical section [ Core Type ]



### + KSC 50 Operation flow [ Core Type ]







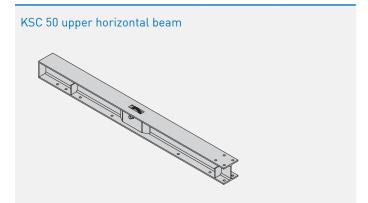




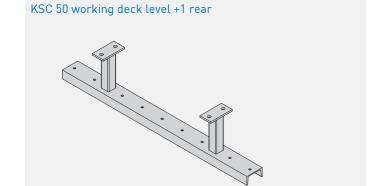


Climbing profile

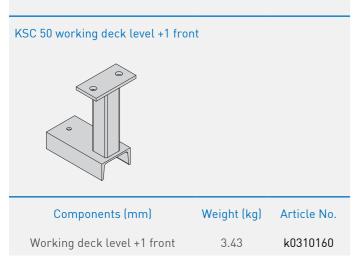
250

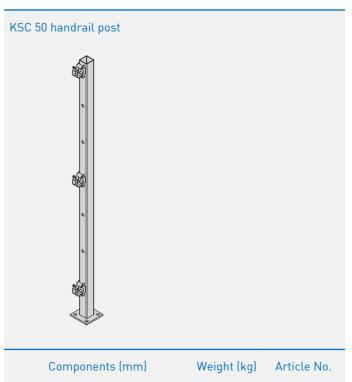


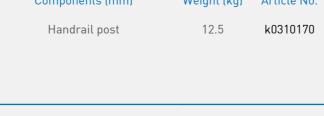


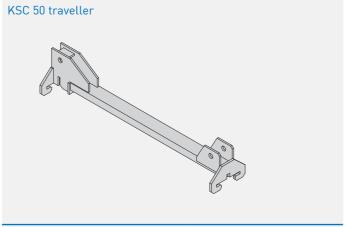


Components (mm)	Weight (kg)	Article No.
Working deck level +1 rear	14.5	k0310150



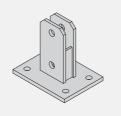






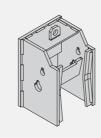
180

## KSC 50 scaffolding shoe



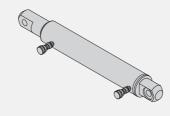
Components (mm)	Weight (kg)	Article No.
Scaffolding shoe	5.11	k0310190

### KSC 50 suspension shoe rigid



Components (mm)	Weight (kg)	Article No.
Suspension shoe rigid	13.1	k0360130

### KSC 50 hydraulic cylinder



Components (mm)	Weight (kg)	Article No.
Hydraulic cylinder	25	k0360160

### KSC 50 hydraulic unit



Components (mm)	Weight (kg)	Article No.
Hydraulic unit	1,000	-

### KSC 50 circular tube



Components (mm)	Weight (kg)	Article No.
Circular tube	15.2	-

### KSC 50 radio remote control



76		
Components (mm)	Weight (kg)	Article No.
Radio remote control	-	-



Ichon Caelitus\_Seoul, Korea

### Particularities of KGB-H

The Kumkang Gang-form Bracket (KGB-H) is a dual system where the gang-form is attached to the working platform in order to install, dismantle and lift the formwork on the external facade. Having a 2.2m width platform, it offers a safer climbing system to construction companies.

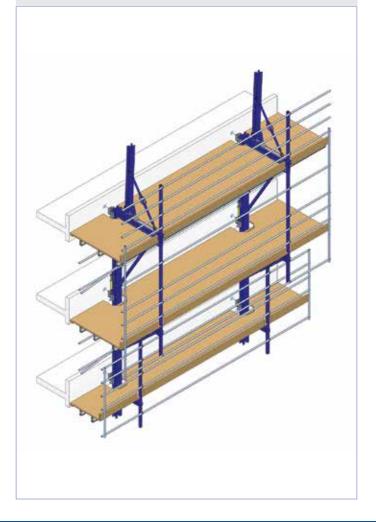
As the lifting of the KGB-H can be done through tower crane or removable hydraulic unit, it efficiently manages the construction cycle.

- Different from the KSC 100 or 50, the KGB-H uses a monolithic profile and platform.
- The same profile can be modified to other systems (KSB, material lifting
- The hydraulic equipment (unit and cylinder) is portable.
- User-friendly designed shoe.
- The presence of connecting point on the lower shoe allows an easier
- As the shoe is an open type, the horizontal installation of the platform is possible (installation after the concrete pour of 2 floors).
- Lighter than the KSC 100 and 50, the installation and dismantlement of the KGB-H is easier.
- The KGB-H is easily adaptable for floor height changes (ground floor, refuge floor and etc).

### System Specification

50kN [5ton] Allowable load Height of concrete casting 2.0~5.0m Lifting speed 3.5min/1m Lifting method Portable hydraulic

• Patented Product : Registration No. 10-2009-0064761



Ichon Caelitus Samsung C&T Seoul, Korea

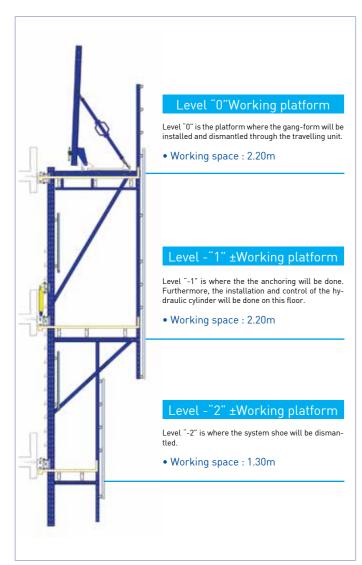
Super high-rise housing

System KGB-H

Built by Samsung C&T, the Caelitus project consists of 3 blocks of 56 floors, total of 460 units. The KSC 50 was used for the core (E/V pit) while KGB-H was used for the external facade.

## **Special Features**

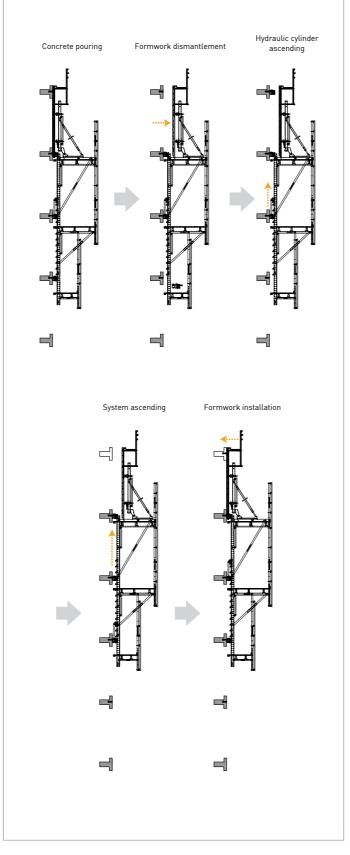
### + KGB-H Section



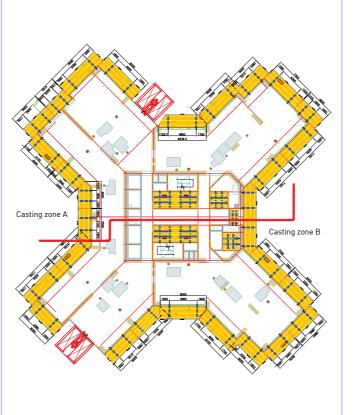
### + KGB-H system shoe



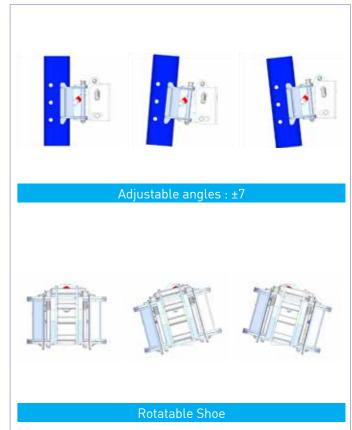
### + KGB-H Operation flow



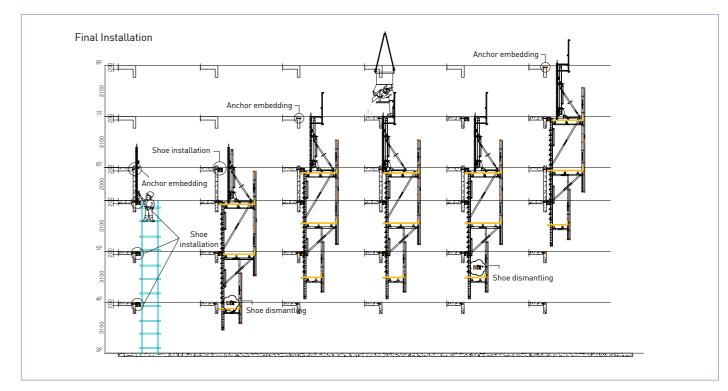
### + The typical floor drawing and lifting process plan

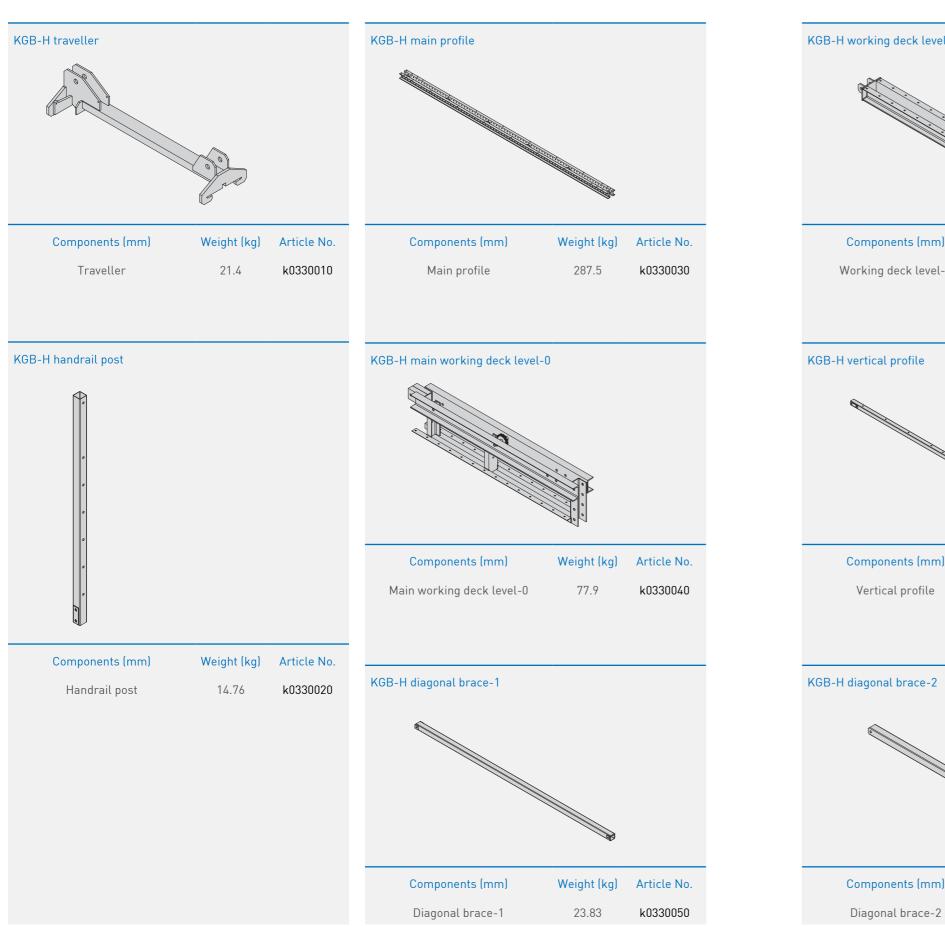


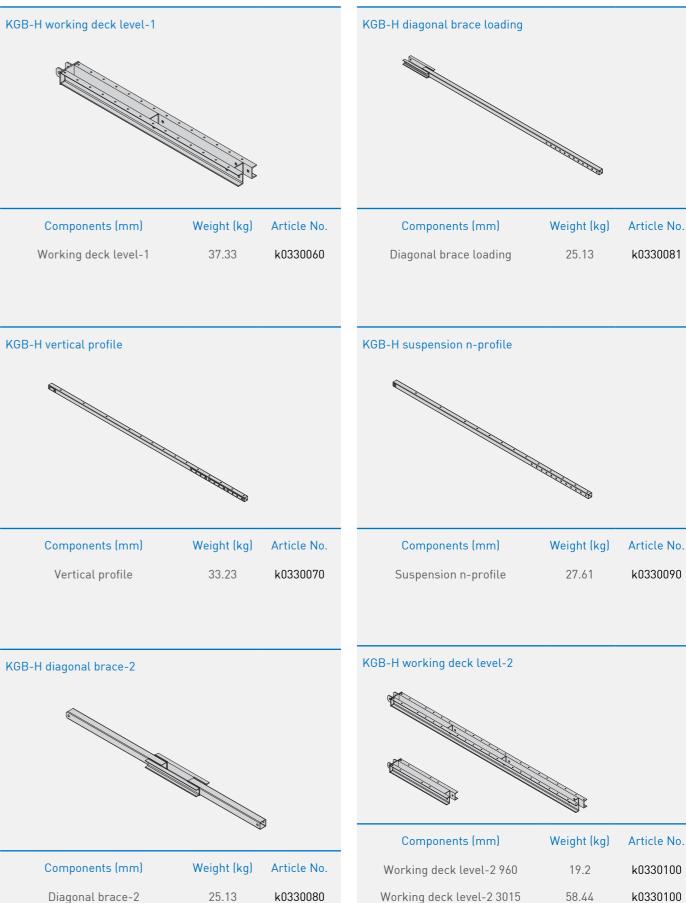
### + KGB-H & KSB-H system shoe



### + KGB-H Typical Sequence









Components (mm)

Shoe adapter

Components (mm)

Supporting pin

KGB-H supporting pin

Weight (kg)

6.33

Weight (kg)

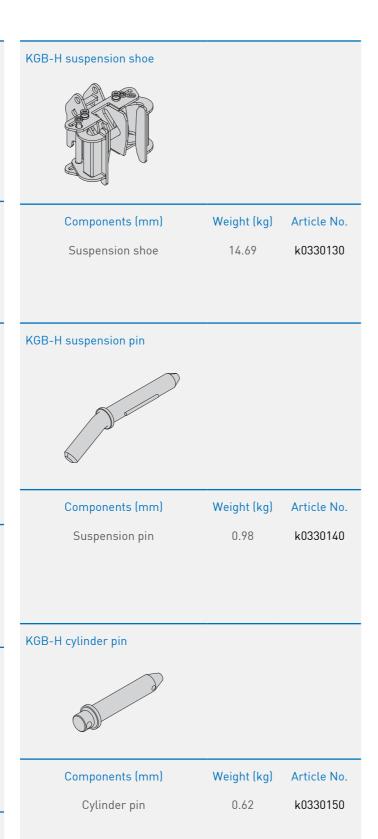
0.8

Article No.

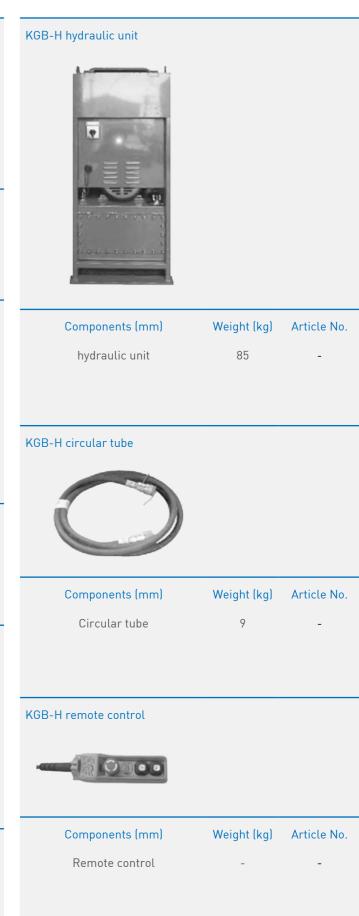
k0330120

Article No.

k0330121









### Particularities of KSB-H

The Kumkang Slab Bracket (KSB-H) is used as an external working platform on flat slab reinforced concrete (RC) or steel reinforced concrete structure (SRC). With its large platform, it allows workers to install and dismantle facade formwork and steel rebar while preventing the free-fall of any construction material

As the lifting of the KSB-H can be done through tower crane or removable hydraulic unit, it efficiently manage the construction cycle.

- Different from the KSC 100 or 50, the KSB-H uses a monolithic profile and platform.
- The same profile can be modified to other systems (KGB, material lifting system and etc)
- User-friendly designed shoe.
- As the shoe is an open type, the horizontal installation of the platform is possible (installation after the concrete pour of 2 floors).
- Lighter than the KSC 100 and 50, the installation and dismantlement of the KSB-H is easier.
- The KSB-H is easily adaptable for floor height changes (ground floor, refuge floor and etc).

### System Specification

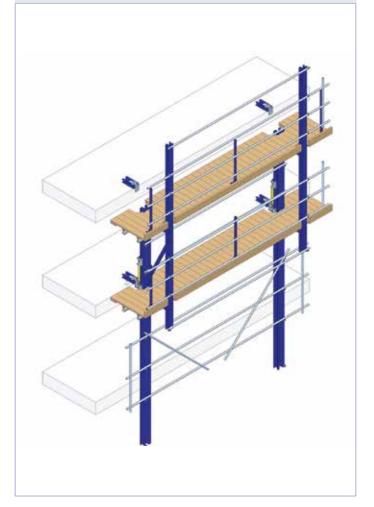
Allowable load 50kN [5ton]

Height of concrete casting 2.0~5.0m

Lifting speed 3.5min/1m

Lifting method Portable hydraulic

• Patented Product : Registration No. 10-1040033



P J T New KEPCO E&C Head Office

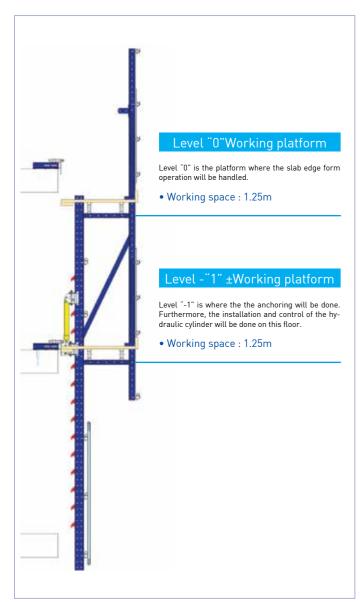
Builder Daelim

Location Gimcheon, Korea
T y p e Office Building
System KSB-H

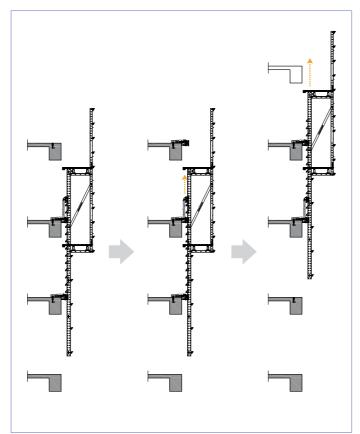
The new headquarter of the Korea Electric Power Corporation (KEPCO) is located in Gimcheon newtown. In order to build this magnificent structure, our KSB-H was supplied to secure the external facade for 28 floors.

## **Special Features**

### + KSB-H section



### + KSB-H operation flow



### + KSB-H system shoe



### + Slab Anchor Unit for KSB-H System



- The KSB-H was been designed to be adapted for external facade's structural changes. By controlling the anchor unit's upper screw, it can be moved forward or backward by 40mm.

### + Hydraulic Unit Operation [KGB-H & KSB-H]

### Specification

Operating method
Necessary network voltage
Working pressure
Supply cable
Drive motor output
Dimension
Hydraulic tank
Weight

Synchronizing systems 3-phase 380V, 60Hz

5.5 SQ

210 bar

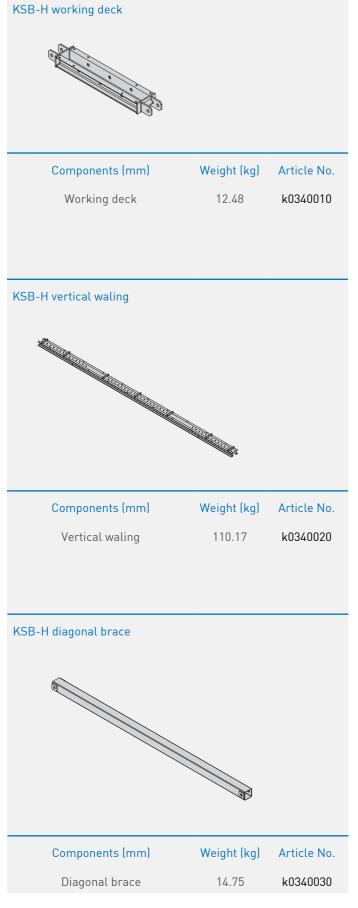
3.7kw (5HP) 0.5m(W)X0.5(B)X1.0m(H)

45 liter

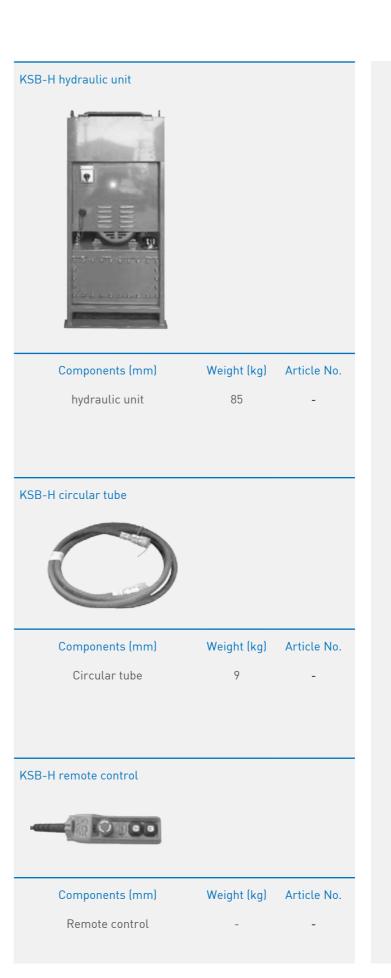
about 85kg (excluding the hydraulic fluid)



- The hydraulic unit must be only operated by an operator who has received technical instructions by a supervisor.
- The operator must check if there is any interference on the system and its safety before operating the hydraulic unit.
- Do not touch any driving part during the operation.
- After raising the hydraulic unit, it must be lifted to the upper level before installing it.
- When raining, the hydraulic unit must be prevented from being wet. (power connector)
- After using the hydrulic unit, the load part must be returned before transporting it
- Do not operate the hydraulic unit deliberately. (if broken, contact us for









### Particularities of KSB-P

In order to meet the continuous demands from our clients, Kumkang Kind has developed a new system; the Kumkang Slab Bracket - Protection Screen.

Our KSB-P will allow to conduct the facade finishing work such as the installation of windows, brick work and etc under a safe environment.

- Different from the KSC 100 or 50, the KSB-P uses a monolithic profile and platform.
- The same profile can be modified to other systems (KGB, KSB, material lifting system and etc)
- User-friendly designed shoe.
- As the shoe is an open type, the horizontal installation of the platform is possible (installation after the concrete pour of 2 floors).
- Lighter than the KSC 100 and 50, the installation and dismantlement of the KGB-H is easier.
- KSB-P offers a wide working platform to perform the finishing work

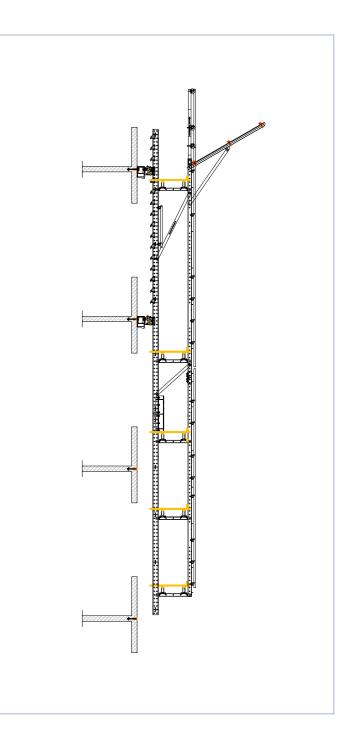












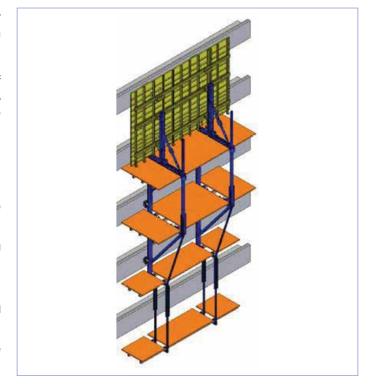


### Particularities of KGB-C

The Kumkang Gang-form Bracket (lifted through tower crane) is the first guided climbing system to be developed in South Korea where the profile and platform are monolithic.

Although the tower crane capacity will dictate the sizes of the platforms, the construction companies still use this system for their high-rise and multipurpose buildings due to its cost effectiveness, quality and safety.

- Different from the KSC 100 or 50, the KGB-C uses a monolithic profile and platform.
- The same profile can be modified to other systems (KSB, material lifting system and etc)
- The KGB-C is lifted through a tower crane.
- Through the use of the shoe, it allows the system to climb vertically and thus allow a safer construction.
- Depending on the tower crane location and capability, the design of the KGB-C will be maximized.



### + Park View Xi - Korea



### + Posco The Sharp Greensquare - Korea



Kumjung Cherevil

Samsung heavy industries

Gunpo, Korea

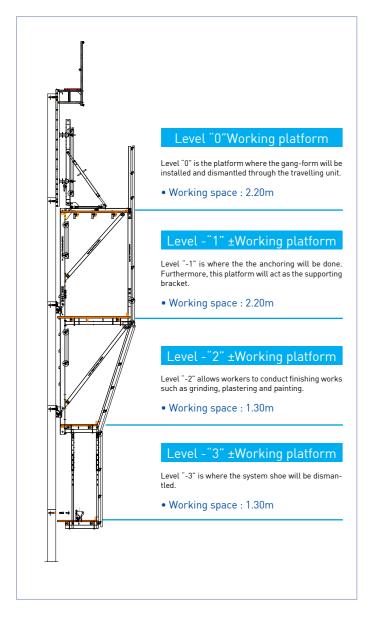
Type High-rise housing

System KGB-C

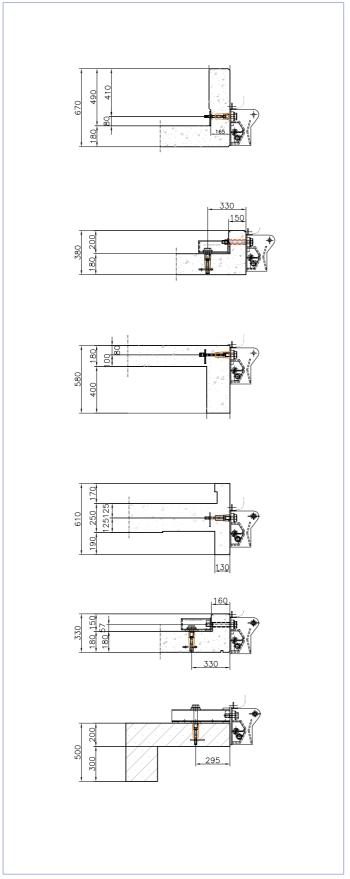
The Samsung Cherevil is a 2 blocks, 37 floors project in Gunpo. The 6 level KGB-C allowed the installation of the gang-form while ensuring the finishing work within a safe working environment.

## **Special Features**

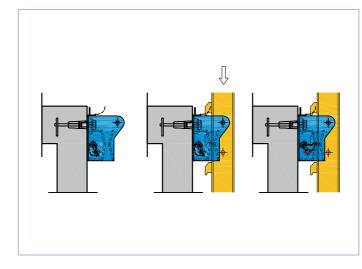
### + KGB-C Section



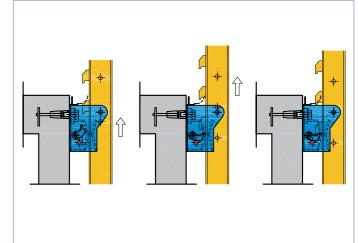
### + Shoe installation based on slab type



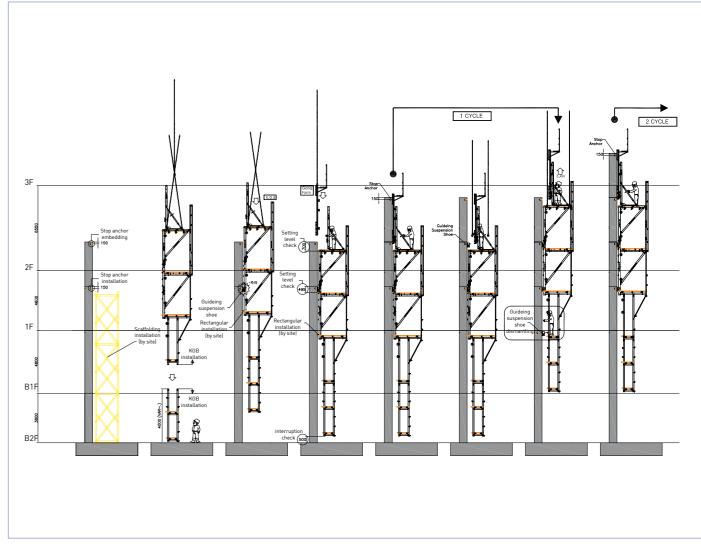
### + Operation flow of system setting



### + Flowchart of the system climbing



### + Cross section of system setting





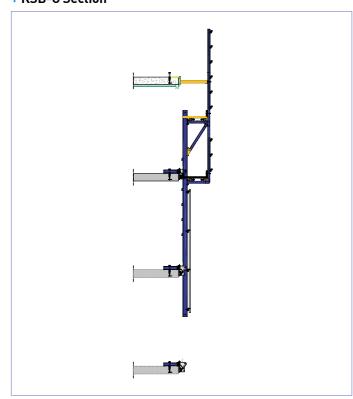
### Particularities of KSB-C

Jointly developed with the KGB-C, the Kumkang Slab Bracket (lifted through tower crane) is used as an external working platform on flat slab reinforced concrete (RC) or steel reinforced concrete structure (SRC). With its large platform, it allows workers to install and dismantle facade formwork and steel rebar while preventing the free-fall of any construction materials.

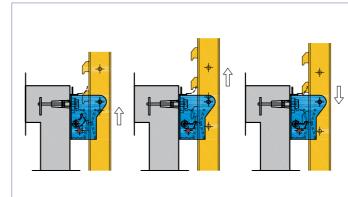
Although the tower crane capacity will dictate the sizes of the platforms, the construction companies still use this system for their high-rise and multipurpose buildings due to its cost effectiveness, quality and safety.

- Different from the KSC 100 or 50, the KSB-C uses a monolithic profile and platform.
- The KSB-C is lifted through a tower crane.
- Through the use of the shoe, it allows the system to climb vertically and thus allow a safer construction.
- Designed to allow the installation of slab end formwork on the platform.

#### + KSB-C Section



### + Flowchart of the system climbing



### + Lifting operation procedure



P J T E-TON Tower River

Builder Injung constructions

Location Seoul, Korea

T y p e High-rise housing

System KSB-C

Since slab can be casted by installing deck-plate on steel frame as SRC structure building, KSB is not required in particular for slab work, but the client decided to adapt KSB System considering process control in cold weather, safety, and civil appeal. KSB System contributed to improve client's image by safely covering 4 levels of follow-up process and minimizing the civil appeal.

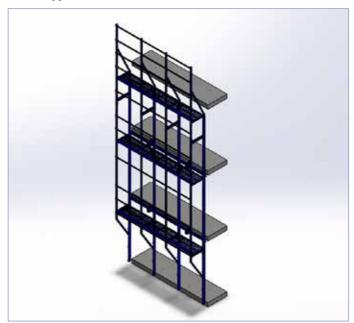


## Particularities of K-Cage

The Kumkang K-Cage is a lightweight scaffolding system which is used on a flat slab structure and lifted by tower

High repetition, easy installation, labour and construction cost reduction and faster cycle time are all the advantages of our K-Cage system.

### + Slab type



### + Hoabinh - Vietnam





## + Wall type



### + Him Lam Riverside - Vietnam





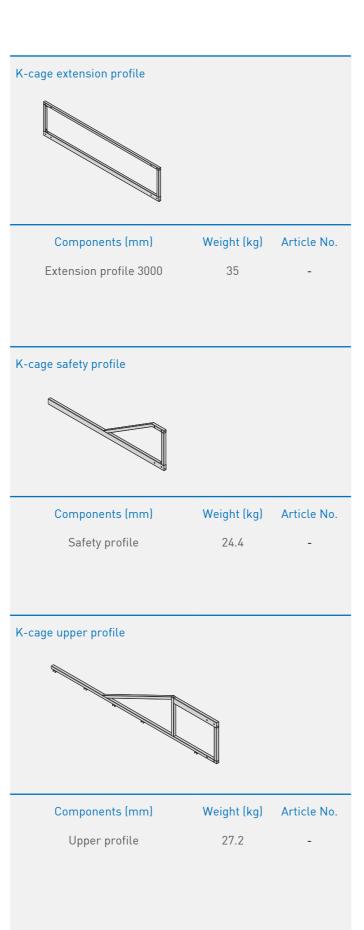
Components (mm)

Main profile

Weight (kg)

59.7

Article No.





Article No.





K-cage M16-85L bolt & nut



Components (mm)

Weight (kg) Article No.

M16-85L bolt & nut

0.17

K-cage U bolt



Components (mm)

Weight (kg) Article No.

U bolt

0.065

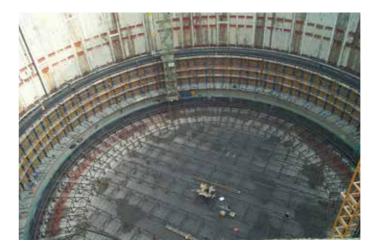




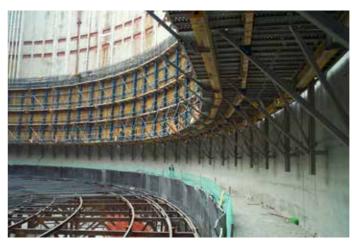
Through embedding a high load anchor, the KP 240 system is used for various building and civil structures. Furthermore, the 2.4m platform allows a safer and wider working environment for workers.

By installing brackets on the external structure and connecting them with a separate travelling unit, the KP 240 will be used as a full formwork system. This system can also be used for working platform inside a pier elevator pit.

### + Incheon LNG tank - Korea





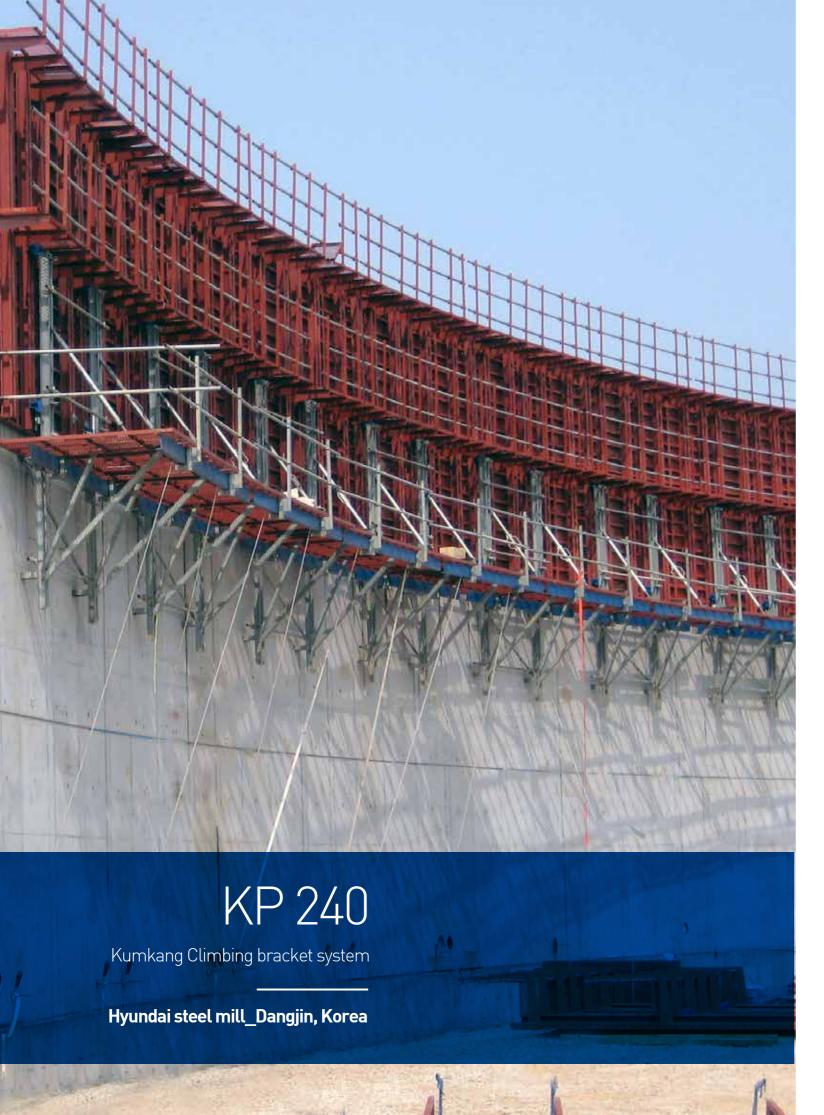


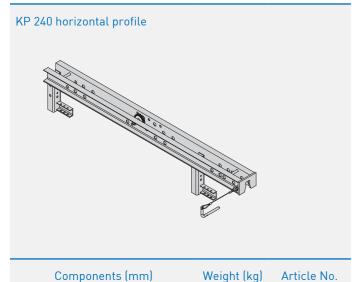


### + Dangjin fuel treatment facilities - Korea









88

Weight (kg)

88

k0250010

Article No.

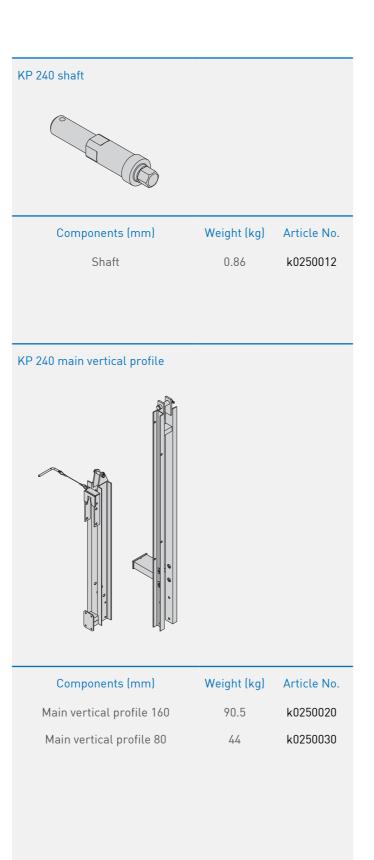
k0250010

Horizontal profile

Components (mm)

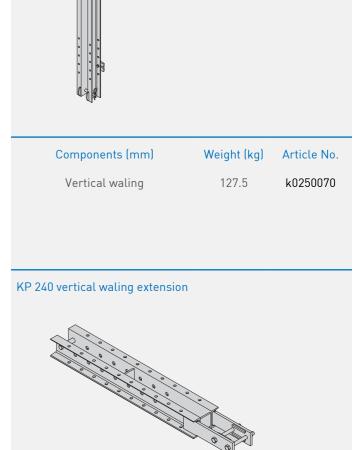
Running gear

KP 240 running gear





16.3

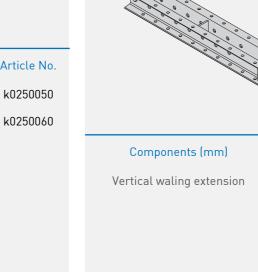


Weight (kg)

41.5

Article No.

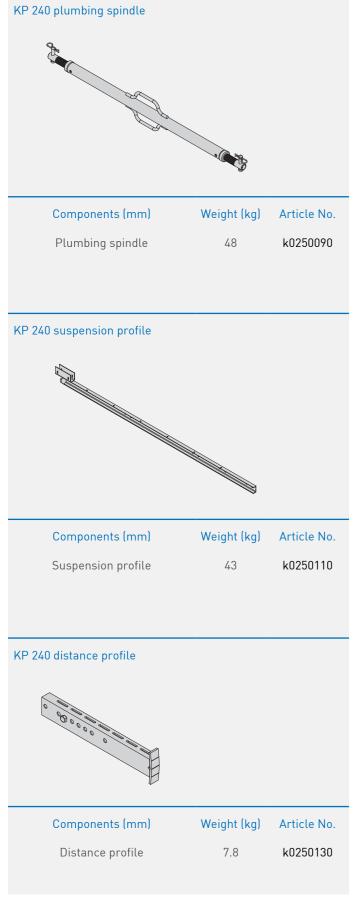
k0250080

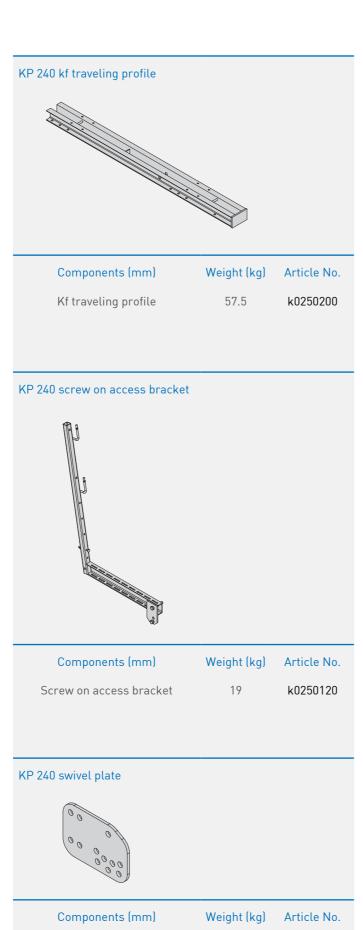


KP 240 vertical waling





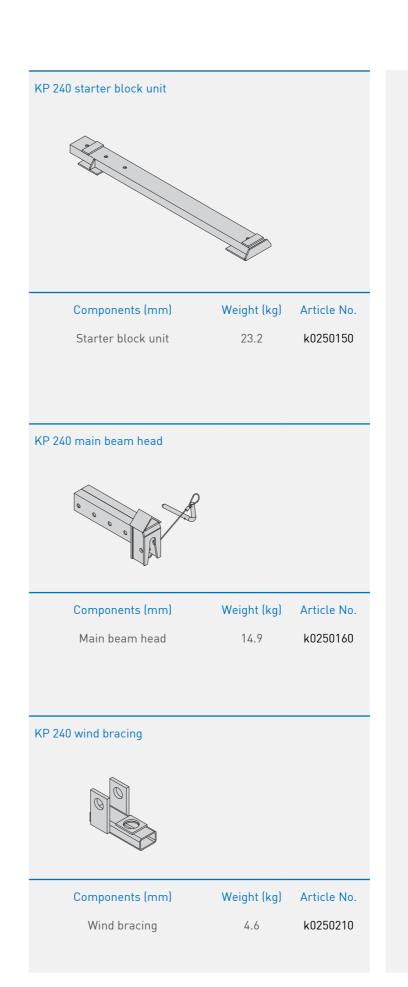




Swivel plate

4.5

k0250140







Our KD 220 is mainly used for basement of building or civil structures (such as dam) where tie rod cannot be used.

Based on the tensile strength of the embedded anchor, Kumkang Kind offers 2 systems: D15 (15 ton, width: 1.70m)
D22 (22 ton, width: 2.40m)

### + Chilgokbo Weir - Korea





### + Buhang Dam - Korea









Components (mm)

Retracting unit F22

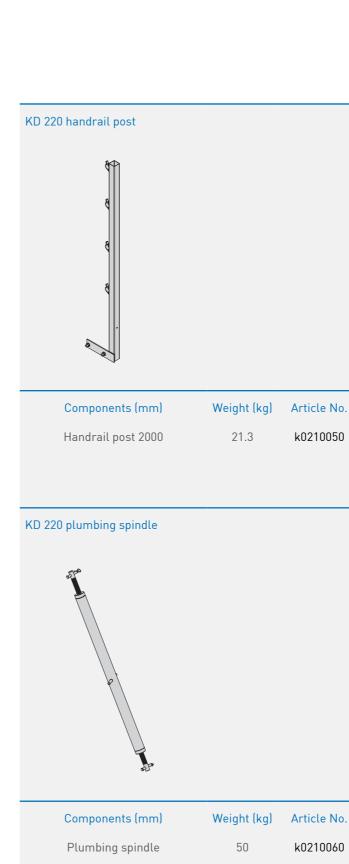
Weight (kg)

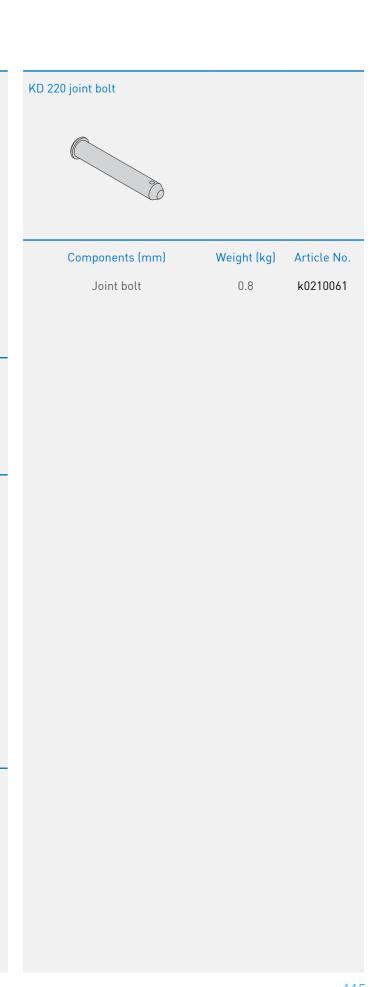
44.8

Article No.

k0210030





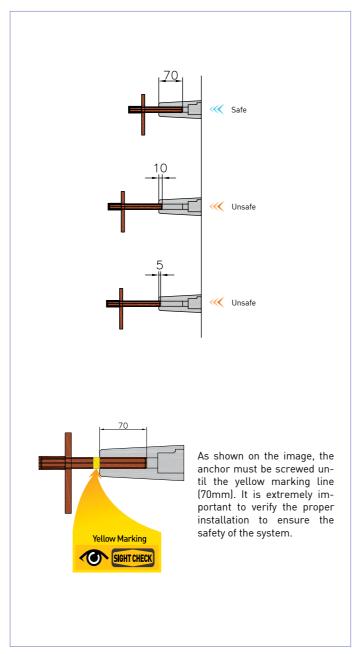


## **Anchor system**

### + Assembly of anchor system



### + Anchor Safety Check



## **Project References**

### + W - Korea

- K-Al Form, Gang Form, KSC 50, KGB-H



### + Dongwon Royal Duke Vista - Korea

- KSC 50, KGB-H, KGB-C



### + Yulim Jangpyung - Korea

- KSC 50, KGB-H



### + Daelim Gwangyang - Korea

- KGB-H



### + Prugio Worldmark - Korea

- KSC 100



### + Posco The Sharp Greensquare - Korea

- KGB-C



## **Project References**

### + Samsung DSR - Korea

- KSC 50, KSC 100



### + Raemian Yongsan - Korea

- KGB-H



### + Samsung R5 - Korea

- KSC 50, KGB-H



### + Posco Seoul forest The sharp - Korea

- KGB-H



### + Trimage - Korea

- K-Al Form, KGB-H, KSB-H



### + Posco The Sharp Parkcity - Korea

- KGB-H



### + Songpa Prugio City - Korea

- KSB-H



### + Songpa Obelisk - Korea

- KSB-H



### + Sk sky view - Korea

- KGB-H



### + Yongsan The Prime - Korea

- KGB-H



### + Posco Songdo The Sharp Central Park 2 - Korea

- KSB-H



### + Susomoon Daehan Building - Korea

- KSB-P



118 + 119

## **Project References**

### + Dongtan Prugio City - Korea

- KGB-C



### + Park View Xi - Korea

- KGB-C



### + Geoje Daemyung resort - Korea

- KGB-H



### + Daelim janggyo 4 - Korea

- KSB-H



### + New KEPCO E&C Head Office - Korea

- KSB-H



### + Ichon Caelitus - Korea

- KGB-H



### + Yuseong Prugio city - Korea

- KGB-H



### + Bucheon Kumho Richensia - Korea

- KSC 50



### + Hapjeong Prugio - Korea

- KGB-H



### + Sinchon Prugio city - Korea

- KSB-P



### + Ilsan Y-city - Korea

- KGB-H



### + Jeonju Sky tower - Korea

- KGB-H



## **Project References**

### + DNP Tower, Kuala Lumpur - Malaysia

- K-Al Form, KSB-C



### + Kerjaya sky88, Johor - Malaysia

- K-Al Form, KSB-H



### + Delhi one, Delhi - India

- K-Al Form, Gang form, KGB-H



### + An Khanh Splendora, Hanoi - Vietnam

- K-Al Form, KSB-H



### + Ireka Eco City, Kuala Lumpur - Malaysia

- KSB-C



### + JKR Tower, Kuala Lumpur - Malaysia

- K-Al Form, KSB-C



### + Keangnam Landmark 72, Hanoi - Vietnam

- K-Al Form, Gang form, KSC-50



### + Dolphin Plaza, Hanoi - Vietnam

- K-Al Form, KGB-H



### + Nus College - Singapore

- K-Al Form, Gangform, KGB-C, Balcony cage



### + Alexandra - Singapore

- K-Al Form, Gangform, KSC-50, KGB-H, KSB-H



### + Daewoo Tripoli Hotel, Tripoli - Libya

- K-Al Form, Gang form, Euro form, KGB-C



### + Phnom Penh Tower, Phnom Penh - Cambodia

- K-Al Form, KSB-C



122 + 123







Designed and manufactured through our extensive experience, our pier formwork is mainly used for bridge construction (various designs of pier and coping).

### + Seongsu Grand Bridge - Korea



### + 4th Geumgang Bridge - Korea



### + Jayoo Road Zone 3-3 - Korea



### + Sepung Bridge - Korea





312 sector of Busan subway\_Busan, Korea





Plate girder system, one of Kumkang Kind's coping system is used to build coping by installing anchor bracket on top of the pier and while the formwork stiffeners shall take the concrete load. This makes assembly, installation and dismantlement of the formwork easier than the traditional method (support method) which results in efficient construction while minimizing the cycle time. Moreover, it can be applied in higher bridges.

The truss girder system, another Kumkang Kind's coping system is structurally safe and minimizes the raw material in order to make the formwork economically efficient for the project.

### + Miho stream Bridge - Korea



### + Jayoo Road Zone 3-3 - Korea



### + Gyodong Grand Bridge - Korea



### + 1st section of Donghae Expressway - Korea





Miho stream Bridge\_Cheongju, Korea



## Particularities of pylon formwork

Used in mega pylons and long span bridges, our Kumkang pylon formwork are extensively designed by conducting a meticulous analysis of the static calculation and through 3D design technology.

The Incheon Grand Bridge (cable-stayed bridge), Namchang Grand Bridge (cable-stayed bridge), Ulsan Grand Bridge (suspension bridge) and Kumga Grand Bridge (extradosed bridge) are only some of the several projects where our pylon formwork was supplied.

### + Incheon Grand Bridge - Korea





### + Nakdong Grand Bridge - Korea









This formwork is used to pour concrete on the top structure of a bridge (pier table); using the truss girder system, plywood and steel formwork and the main bracket, our Kumkang system allows a precise and safe construction.

### + Beonam Bridge - Korea



### + Sangya Bridge - Korea



### + Soosong Bridge - Korea



### + Gyeongin Ara Waterway Section 6 - Korea

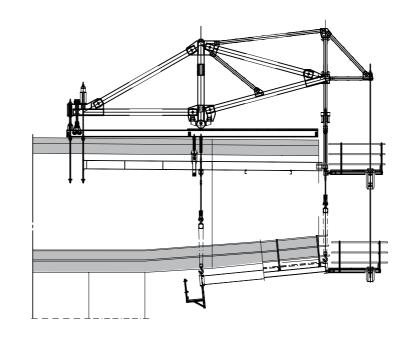


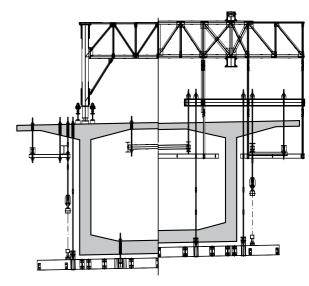




The Free Cantilever Method (F.C.M) was firstly developed by the German Dywidag company in the 1950's. This method performs progressive placement by maintaining the symmetry on both sides with a movable truss (form traveler), without any scaffolding on the already built pier and pier table.

The system was applied to Shin Haeng Ju Grand Bridge, Shin Danyang Grand Bridge (highest bridge in Korea), and other large and small F.C.M bridges, and Kumkang Kind is renowned for its quality and technology.





### + 6-1 sector of High speed Railway - Korea

Mr. W. W.



### + Shindanyang Large Bridge - Korea







## Particularities of F.S.M.

The Full Staging Method (F.S.M.) is the most common method among PSC construction method, in which the scaffolding will support the concrete, formwork and working platforms' load until the concrete reaches the prescribed strength.

According to the jobsite requirement, Kumkang Kind shall provide the most optimal system.

### + 3rd section of tha Central line - Korea





### + 4-2 section of High speed railway - Korea







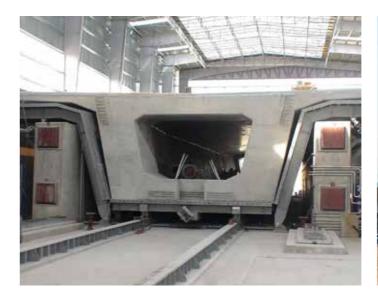
The Full Span Lauching Method (F.S.L.M) is the most advanced method in producing the upper pier girder in precast concrete. Kumkang Kind has successfully used this method for the 1st time in South Korea (Honam high-speed railway project).

Through our utmost quality and technology, Kumkang Kind has been awarded various overseas projects such as the Kuwait Doha Link project and Brunei Temburong CC2 project.

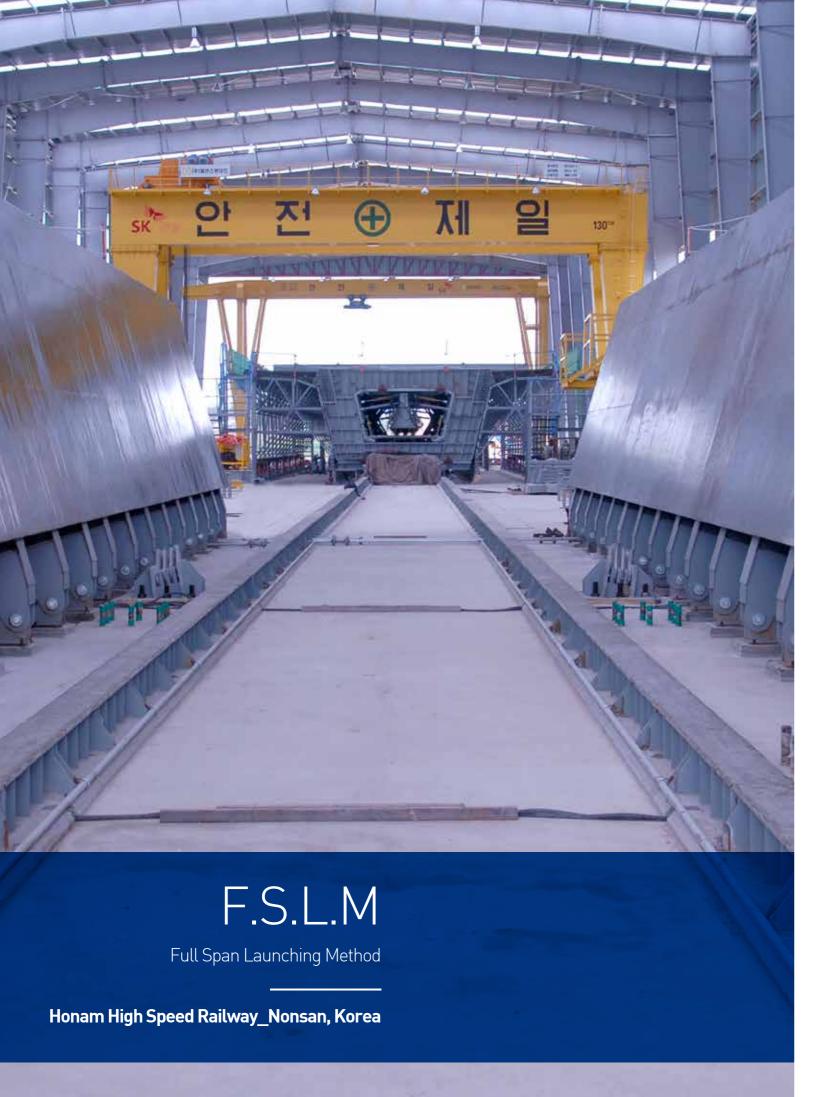
### + 2-2 sector of Honam High Speed Railway - Korea











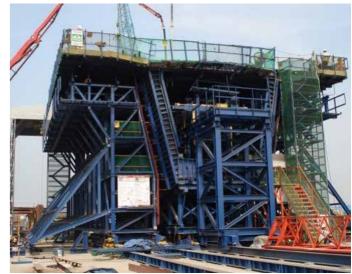




The Precast Segment Method is a method to partially produce upper pier girders in a constant length and connect the girders consecutively using launching girder and etc. This method was not only applied to Incheon Grand Bridge, Uijeongbu Light Rail Transit but also applied o Bahrain ISA Town projects and other overseas projects.

### + Incheon Grand Bridge - Korea





### + Uijeongbu LRT Project - Korea

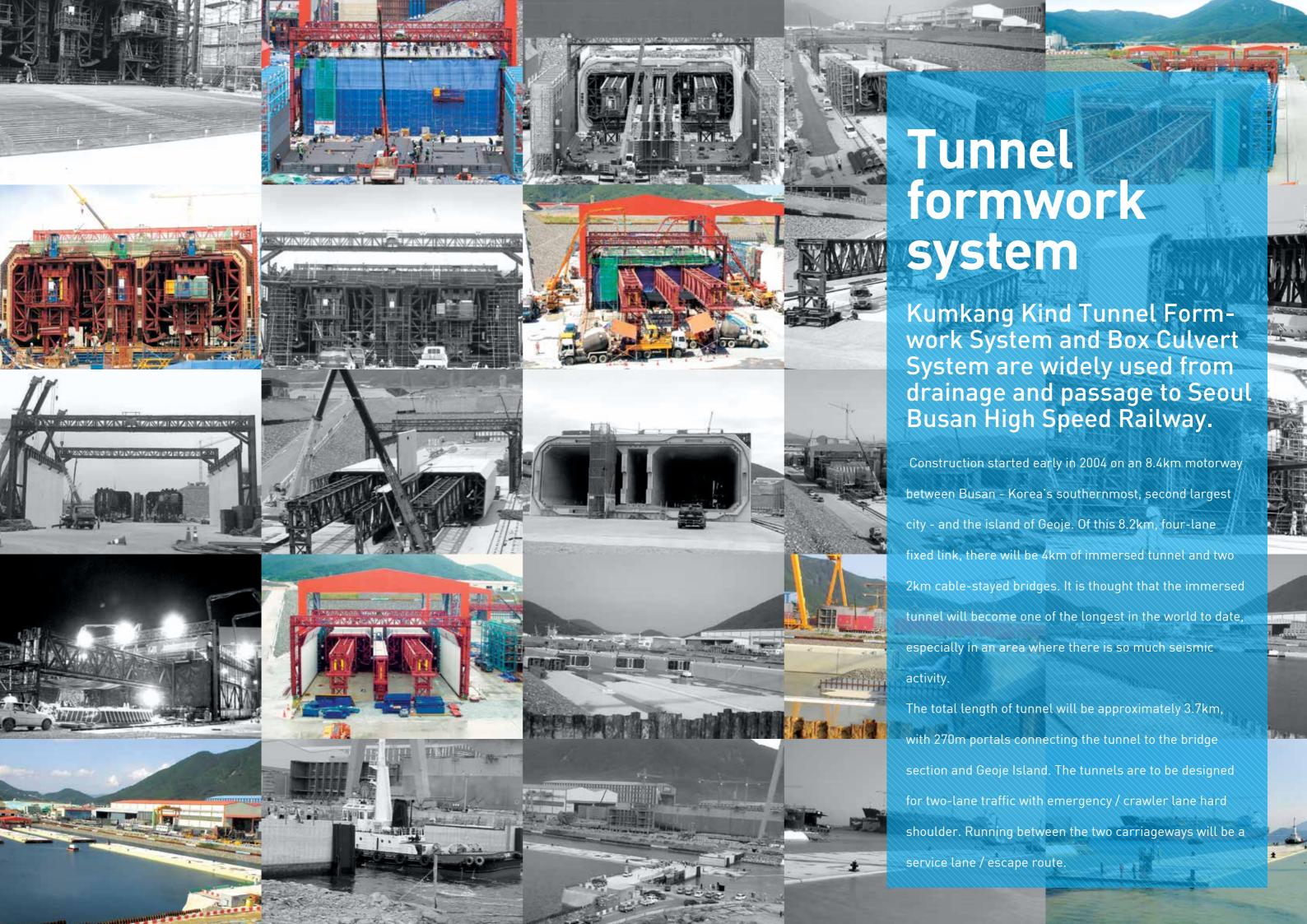


### + ISA Town Project - Bahrain





Uijeongbu LRT Project\_Uijeongbu, Korea





## Particularities of Box Culvert System

There are two types of box culvert system depending on the site condition: 1) small, manual, movable by wheels on scaffolding system, and 2) large, automatic, movable by hydraulic unit.

### + Incheon International Airport - Korea





### + Ilsan Grand Bridge - Korea





### + Gimcheon Nongso-Eomo Road - Korea









Introduced for the first time in South Korea, the immersed tunnel connects Busan to Geoje Island. The structure will be prefabricated at the workshop, sealed with bulkheads and floated through the buoyant force, mounted on the earth 60m underwater, before being connected together with the water pressure.



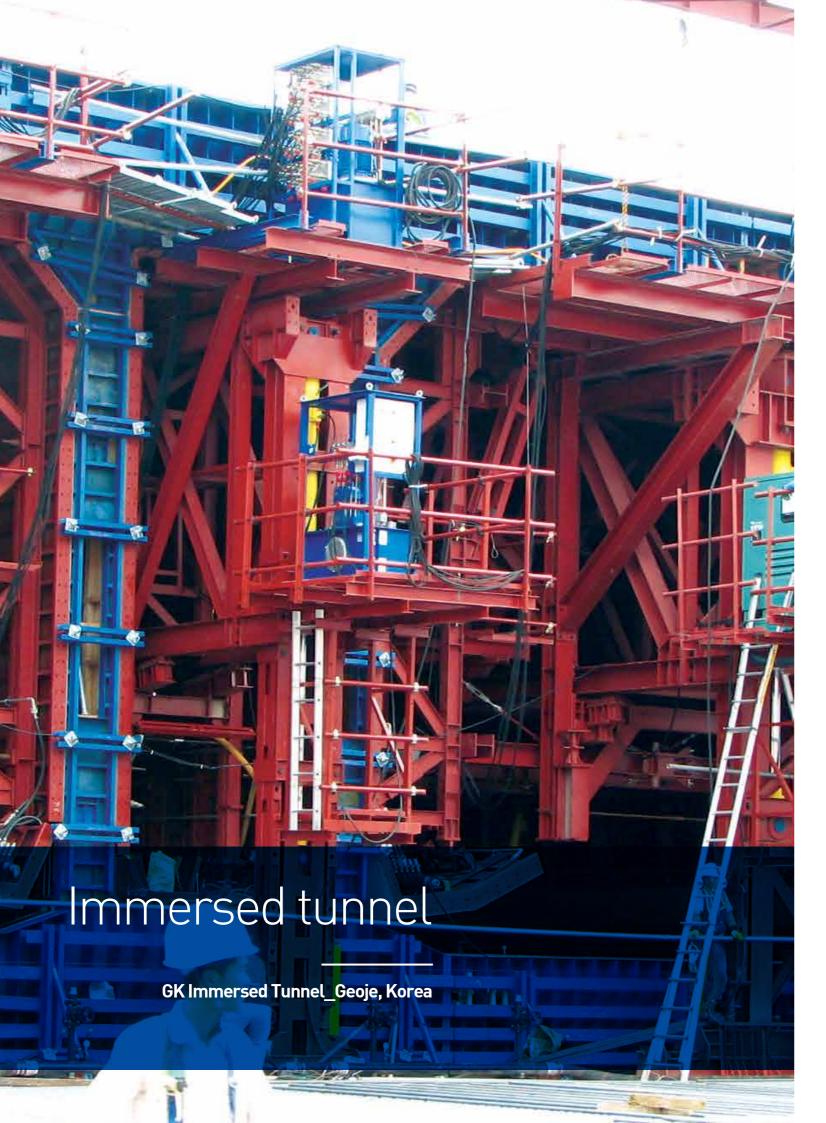














Whenever you need props or scaffolding system, you will need to consider the size and location of the construction, quantity of materials needed, quality of products and etc.

With exhaustive field experience, we offer you the best scaffold

and shoring materials available on the market. In order to

produce the most secure and reliable products, we are using

high-strength steel materials with special galvanizing method to

reinforce its durability. Thus, scaffolding & shoring system has

become a synonym of Kumkang Kind.

## **Scaffolding products**

### For the most secure construction projects

Kumkang Kind's support and scaffolding products use high-strength steel materials with a special galvanizing method to reinforce its durability. Moreover, with our accumulated technological know-hows and wide construction experience, Kumkang Kind offers you various top-notch quality products for your construction projects.

### + Prop

Using our great wealth of technological know-how and the best possible raw material, we have developed the most secure and durable props available on the market. Due to its easy structure, our prop system is very simple to install and dismantle.

#### + Clamps

 One of the most important products to ensure the safety of a jobsite is clamps. Kumkang Kind clamps are renowned domestically and internationally for their quality. Various types of clamps are offered at Kumkang Kind: fixed clamps, swivel clamps, beam clamps, support clamps, hanger clamps, and many others.

### + Scaffolding Pipe

 Produced with high-strength material, Kumkang Kind scaffolding pipe is highly respected by our customers for its level of safety and durability with its special galvanizing method. Its recognition and market share have already been proven.

#### + Square Pipe

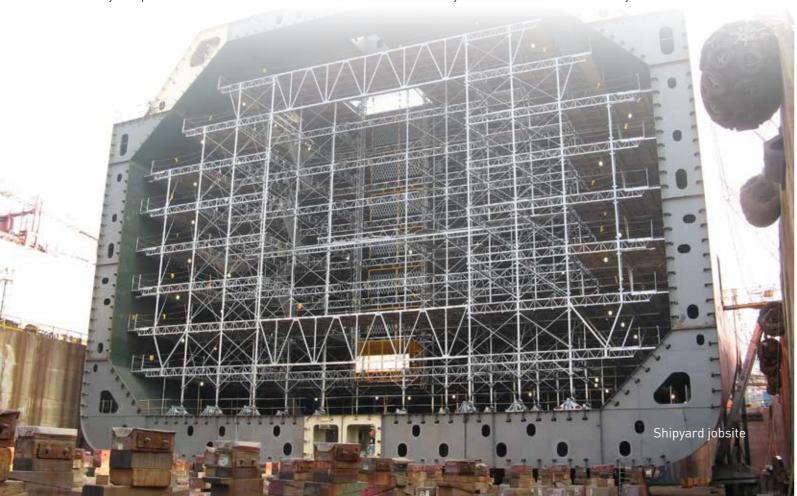
 In order to offer you the most reliable and secure square pipes, we only produce and sell square pipes with a thickness of more than 2mm. Their durability and quality will provide safety and trust for all your construction projects.

### + Safety Board

 Produced in various lengths and widths through our robotized system, Kumkang Kind safety board is light-weight but very rigid at the same time. Moreover, our safety board has been made for easy installation and dismantling by the jobsite workers. Simplicity and efficiency are two words which can best describe our safety board.

### + Shipyard scaffold

Our scaffolding products are also used in the shipbuilding industry. They
are used in building the inner part of the L.N.G.C. (liquefied natural gas
carrier) and our products' efficiency is unbeatable. Moreover, our innovative safety boards are used to ensure the safety of workers.





### Clamps

- Clamps are used to attach horizonal and vertical scaffolding pipes. We offer a variety of clamps

Item	Size (mm)	Weight (kg)
Fixed, Swivel	ø48.6 X ø48.6	0.7
Advanced Universal Clamp	ø48.6 X ø42.7	0.7
Beam Clamp	ø48.6	1.2
Single Clamp	ø60.5 ø48.6	0.35
Support Clamp Swivel	ø48.6 X ø60.5	0.9



### Adjustable steel prop

 Supporting concrete molding structures such as office buildings, apartment buildings or bridges, our adjustable steel props help to accomplish a safe and precise construction.

Item	Size (mm)	Weight (kg)
V-1	1,800 ~ 3,200	10.9
V-2	2,000 ~ 3,400	11.5
V-3	2,400 ~ 3,800	12.5
V-4	2,600 ~ 4,000	13.0



### Scaffolding Pipe

Specification		Weight (kg)
	,	15.70
STK 500	6m	15.00
ø48.6 X 2.3t	,	10.50
	4m	10.00
	3m	7.80
STK 500		7.50
ø48.6 X 2.3t	2	5.20
	2m	5.00



### Safety Board

 Fixed on scaffolding columns, our safety board is used whenever a worker needs to stand up to install, dismantle, paint or weld any part of a structure.

Туре	Size (mm)	Weight (kg)
Stair board	250 X 914	7
	250 X 1829	9
Working board	400 X 1829	13
	500 X 1829	15
	250 X 3000	15
Access board	400 X 3000	18
	500 X 3000	20



### Square Pipe

- Square pipe is used to support sidewalls or slabs while installing a formwork system.

Pipe [STK400]	Size (mm)	Weight (kg)
□ 50 X 50 X 2.0	250 X 914	7
	250 X 1829	9
	400 X 3000	18
	500 X 3000	20



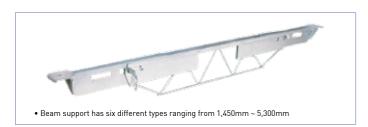
### Joint Pins

- Joint pins are used to connect two scaffolding pipes together. After inserting the joint pin into the scaffolding pipe, one must rotate the joint pin until it locks into the rivet pin. By doing this, the joint pin will not get loose from the scaffolding pipe.

## Horizontal beam support

### New type of Beam with lighter and easily applicable bracket integrated design

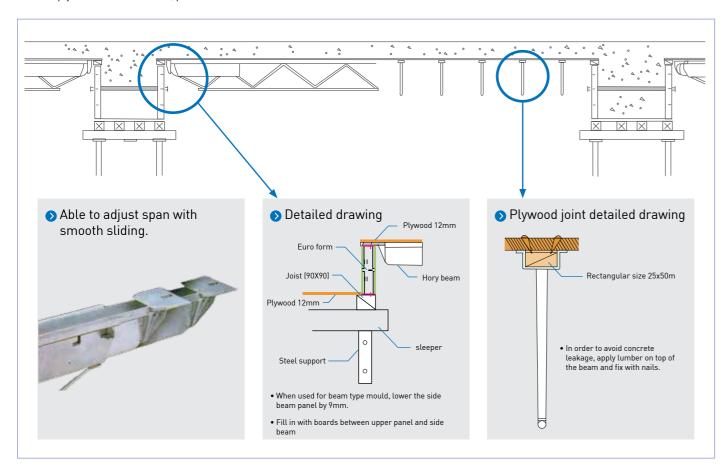
- Side beam acts as bracket for excellent usability which results in less number of brackets needed and stock.
- Wooden panels are nailed on top of the beam to save work time.
- Length can be adjusted precisely using the wedge pin and dismantling is one-touch job.
- The weight of 2,500mm beam is only 19.0kg.
- Insert side beam into the main and fix with wedge pin.
- Simply designed for fast and easy construction.





### + Horizontal beam support plywood application description

- Insert side beam into the main beam. Adjust to the correct span and fix with wedge pin. After installation, put timber onto the upper part of the beam and fix plywood with nails. Then, pour concrete afterwards.



### + Specification

Туре	Assembly drawing	Main beam	Side beam	Wedge pin
14-18	12.3kg	7.4kg		
18-25	19.0kg	9.2kg		
25-32	23.0kg	13.2kg		
32-39	28.0kg	18.2kg	4.7kg	0.2kg
39-46	35.0kg	25.2kg		
46-53	39.0kg	29.2kg		

### + Gajaeul i-park - Korea



### + Gildong prugio - Korea

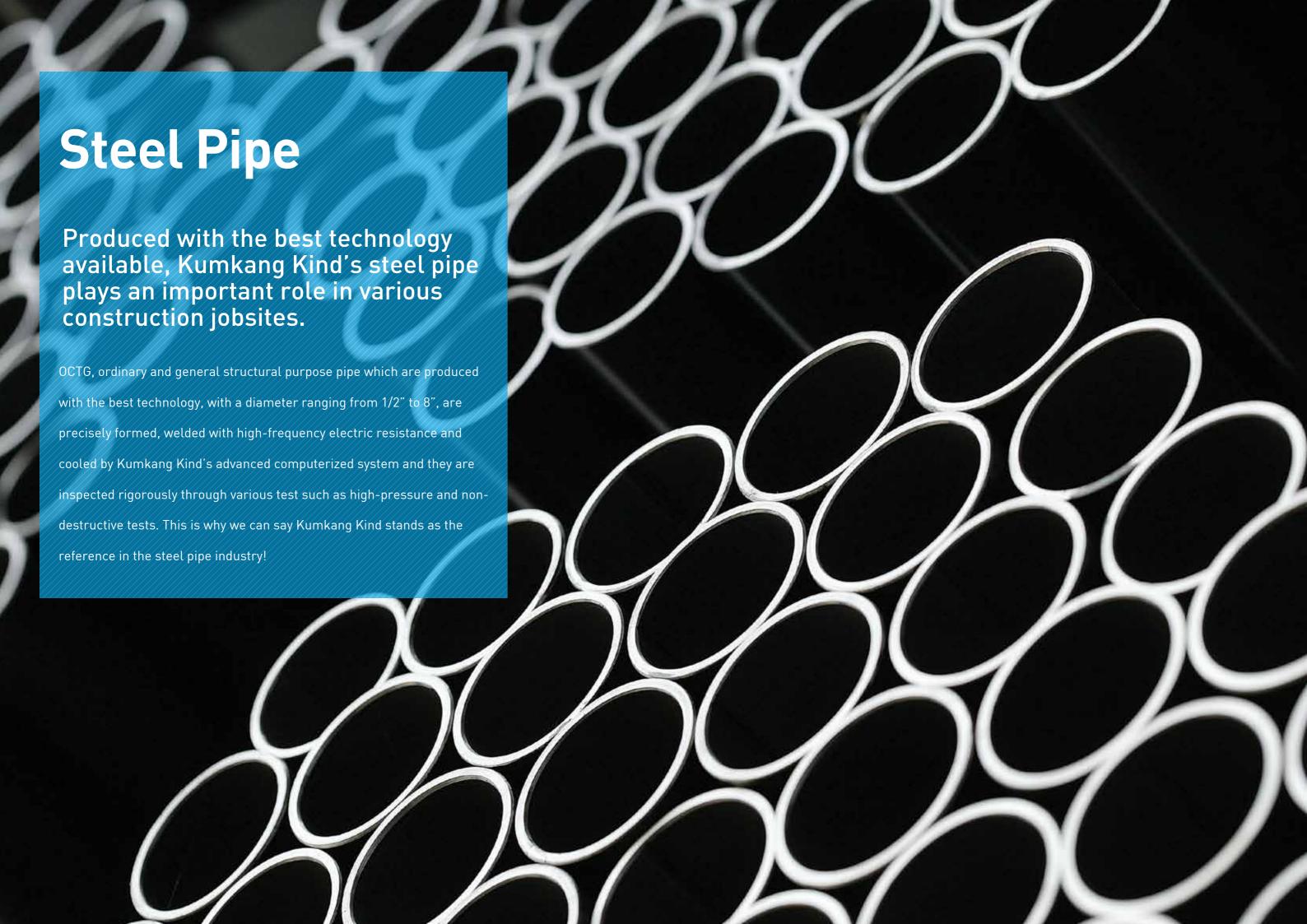


### + Opo woolim - Korea



### + Pangyo dongyang - Korea





## Steel pipe products

Division	Classification	Standard No.	Application
Oil Piping	Line pipes OCTG casing & tubing	API 5L API 5CT	Oil rigs
Ordinary	Pipes for ordinary piping	KS D 3507 JIS G 3452 ASTM A 53 Gr.A BS 1387	For city & industrial water, irrigation & agriculture water, oil & gas supply, sprinkler, fire hydrant, ship piping, etc.
	Pipes for pressure service	KS D 3562 JIS G 3454 ASTM A 53 Gr.B	Fro pressure service at the temperature under 350°C
	Pipes for fire protection	ASTM A795	
	For fuel gas piping	KDS 3631	For city gas & LPG supply etc.
Structural	Carbon steel pipes for general structural purposes	KS D 3566 JIS G 3444 ASTM A 500	
	Square & rectangular tubes	KS D 3568 JIS G 3466 ASTM A 500	For civil engineering, building, steel tower, shoring, etc.
	Carbon steel tubes for machines structural purposes	KS D 3517 JIS G 3445	For machinery, automobile, bicycle, steel furniture, etc.
	Steel pipes for scaffolding	KS F 8003 BS 1139 JIS G 3444	For scaffolding, handrail, fence, etc.
	Fence tubes	AWWA C 202	
	Structural tubes for special purposes	Kumkang Standard	
	Rigid steel conduits	KS C 8401 JIS C 8305 UL-6 ANSI C 80.1	Protection purposes for electric wire or cable
	Color coated square & rectangular pipes	Kumkang Standard	For reinforcement, parking facilities, etc.

## **Approved certification**





















### > Exporting

- As Kumkang Kind steel pipes are exported to various countries around the world, we conduct rigorous quality control on our pipes, This is why Kumkang Kind is renowned for its accurate delivery of quality steel pipes.

### Hot Galvanized

- Used for ordinary piping, pressure service, fuel gas piping or general structural piping, its zinc galvanized coating gives it an elegant external finish and a strong rustproof effect.

### > Black Steel Pipe

- Used for ordinary piping, pressure service, fuel gas piping or general structural piping, it is very effective for industrial water, vessels, transportation of oil, fire hydrant pipes and structural parts of cars, machines, public works, steel towers and props.

### > Conduit Pipe

- Used to protect electric wires, the hot dipped galvanized conduit pipe's durability has been drastically extended and, because of the sockets at each extremity, the work at the job site is easier than ever.

### > Steel Square

- Kumkang Kind has a special steel square production line that produces various sizes and satisfies the most stringent customer demands for their structural pipes for construction.

### > Primer Coated

- The primer coated pipes are coated with rust-proof material which provides excellent durability. Very easy to work with at the job site, it reduces labor and production costs and is widely used to reinforce the interior and exterior of buildings and also for parking facilities.

> Kumkang Kind \_Eonyang Factory Korea



# Characteristics and merits of modular building system

### A new method of construction, Kumkang Modular building system

Our modular building system, which integrates all of the modern method of construction, used basic structural construction technology in order to design a new standard production system. After designing a single unit of structure, factory will assemble all the structures, including equipments, electricity and finishing materials and bring them to the jobsite where work will be completed by installing all the single units into one building.



### Kumkang Kind \_Cheonan Modular Factory

Cheonan Factory of Kumkang Kind can produce more than 8,000 modular units a year maintaining the same high quality. The factory manufactures the best quality modular units with the basic frame, equipments, electricity and finishing materials installed based on the standardized manufacturing system.

#### + Reduced term of works

- By accomplishing 80% of construction process at the factory, it reduces the term of works by  $50\sim60\%$  than usual method of construction. Particularly well adapted for residential houses, schools, military barracks or dormitories, our modular building system can also be used as temporary office on a jobsite.

### + Environmentally friendly

 Our modular building system barely produces any pollutant elements at the jobsite and thanks to our new standard production system, our factory is also nearly free of pollution made by assembling this system.
 Moreover, environmentalist will be happy to hear that this system is easily moveable and re-usable, which helps to keep our environment safe and clean.

#### + Reduced cost

 Because our modular building system allows contractors to reduce their term of works, it results into a reduction of jobsite management fee, polluting elements treatment fee and other financial fees. Moreover, with standard construction module, it allows a reduction in design, construction, production and designer fees.

#### + Flexibility and extendable

- Our modular building system is light-weight and allows a fast and efficient construction. Thus, addition or extension to an existing building can be very straightforward.

### + Safety

 Our modular building system conforms to all governmental safety norms such as earthquake-proof, storm-proof and fire-proof. Moreover, with our strict safety rules, work accidents are nearly impossible. In addition, since the modular system will be installed on already set-up foundation and walls, the modular building system provides the highest level of security for workers.





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